MARYLAND DEPARTMENT OF THE ENVIRONMENT

Land Management Administration • Solid Waste Program
1800 Washington Boulevard • Suite 605 • Baltimore Maryland 21230-1719
410-537-3315 • 800-633-6101 x3315 • www.mde.maryland.gov

Coal Combustion Byproducts (CCBs) Annual Generator Tonnage Report Instructions for Calendar Year 2015

The following is general information relating to the requirement for reporting quantities of coal combustion byproducts (CCBs) that were managed in the State of Maryland during calendar year 2015. Please answer the questions on the form provided, attaching additional information and any requested supplemental information to the back of the form. Note that the form for this year requires both volume and weight of the CCBs produced. If you know one of these parameters but not the others, for example, you have the tonnage produced but not the volume, you may calculate the other parameter; however, please provide the calculations and assumptions that you used in your estimate. Questions can be directed to the Solid Waste Program at (410) 537-3315 or via email at ed.dexter@maryland.gov.

I. Background. This requirement that generators of CCBs submit an annual report was instituted in the Code of Maryland Regulations COMAR 26.04.10.08, that was promulgated effective December 1, 2008. The regulation requires that any non-residential generator of CCBs submit a report to the Department by March 1 of each year describing the manner in which CCBs generated within the State were managed during the preceding calendar year. Additional information and specific instructions follow. For more detailed information, please refer to COMAR 26.04.10.08.

II. General Information and Applicability.

A. Definitions. CCBs are defined in COMAR 26.04.10.02B as:

- "(3) Coal Combustion Byproducts. (a) "Coal combustion byproducts" means the residue generated by or resulting from the burning of coal.
- (b) "Coal combustion byproducts" includes fly ash, bottom ash, boiler slag, pozzolan, and other solid residuals removed by air pollution control devices from the flue gas and combustion chambers of coal burning furnaces and boilers, including flue gas desulfurization sludge and other solid residuals recovered from flue gas by wet or dry methods."

A generator of CCBs is defined in COMAR 26.04.10.02B as:

- "(9) Generator.
- (a) "Generator" means a person whose operations, activities, processes, or actions create coal combustion byproducts.
- (b) "Generator" does not include a person who only generates coal combustion byproducts by burning coal at a private residence."

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B. Applicability. If you or your company meets the definition of a generator of CCBs as defined above, you must provide the information as required below. For the purposes of this report, "you" shall hereinafter refer to the generator defined above. Please note that COMAR 26.04.10.08 requires generators of CCBs to submit an annual report to the Department concerning the disposition of the CCBs that they generated the previous year. THIS INCLUDES CCBS THAT WERE NOT SEPARATELY COLLECTED BUT WERE PRODUCED BY THE BURNING OF COAL AND WERE DIRECTLY CONTRIBUTED TO A PRODUCT, such as cement. Where the amount cannot be directly measured, estimates based on the amount of coal burned can be used. The method of determining the volume of CCBs produced must be described.

III. Required Information. The following information must be provided to the Department by March 1, 2016:

A. Contact inform	nation:		
Facility Name: <u>E</u>	Brandon Shores Generating Stati	on	
Name of Permit H	older: Brandon Shores LLC		
Facility Address:	2030 Brandon Shores Road Stree		
•	Baltimore City	Maryland State	21226 Zip
County:An	ne Arundel		
Contact Information	on (Person filing report or Envir	onmental Manager)	
Facility Telephone	: No.: <u>410-787-5531</u>	_ Facility Fax No.: _	
Contact Name:/	Anthony Montier		2272.
Contact Title: _E	nvironmental Manager		
Contact Address:	1005 Brandon Shores Road, Stree		
Contact Address:	Baltimore City	Maryland State	21226 Zip
Contact Email: <u>a</u>	montier@raven-power.com		
Contact Telephone	e No.: <u>410-787-5188</u>	_ Contact Fax No.: _	410-787-5160

For questions on how to complete this form, please contact the Solid Waste Program at 410-537-3315

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B. A description of the process that generates the CCBs, including the type of coal or other raw material that generates the CCBs. If the space provided is insufficient, please attach additional pages:

The Brandon Shores electrical generating station consists of two coal fired units which produce electricity for commercial sale. Both units are equipped with Babcock & Wilcox natural circulation radiant boilers. For both units, bituminous coal is delivered by barge and stored in a pile adjacent to the plant. A proprietary additive, Chem-Mod®, is added to the coal for NO_x and mercury reduction as it is conveyed by belt from the coal pile to storage bunkers in the plant. The coal is then pulverized and fed by air to the boilers where it is burned using low NOx burners.

On both units, the heavier ash (a.k.a. bottom ash) drops to the bottom of the boilers where it is conveyed by high-pressure water to settling bins before being eventually loaded onto trucks for beneficial reuse or disposal. Lighter ash (a.k.a. fly ash) is conveyed by furnace air flow to electrostatic precipitators where the ash is collected on charged plates and falls to storage hoppers below. The fly ash from the hoppers is then conveyed pneumatically to storage silos before being loaded onto trucks and sent off site for beneficial reuse or disposal. However, before the fly ash is sent off site, a portion of the fly ash that is high in carbon is separated out and sent back to the plant to be re-burned. In 2015, 14,185 tons (19,104 CY) of this high-carbon material was transferred back to Brandon Shores for reburning. Later in the flue gas stream, pulse jet fabric filters downstream of the precipitators remove any remaining fly ash which has been mixed with powdered activated carbon and hydrated lime injected into the flue gas stream for emissions control. This fly ash is conveyed to storage silos for eventual reuse or disposal.

Brandon Shores' wet flue gas desulfurization ("FGD") scrubbers produce CCBs which include fly ash, gypsum, and FGD sludge. These CCBs are stored under cover on site before being loaded onto trucks for eventual beneficial reuse or disposal.

Waste water fines are the product of CCB clean up or area wash downs and are sent to the settling basin at the internal waste water treatment plant for storage. This basin is periodically de-watered and the CCBs are allowed to dry before being dug out, loaded on trucks, and sent for disposal.

C. The volume and weight of CCBs generated during calendar year 2015, including an identification of the different types of CCBs generated and the volume of each type generated. If the space provided is insufficient, please attach additional pages in a similar format. If converting from volume to weight or weight to volume, please provide your calculations and assumptions.

<u>Table I: Volume and Weight of CCBs Generated for Calendar Year 2015:</u> Please note the change to this table from previous years, to include both the volume and weight of the types of CCBs your facility produces.

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<u>Vol</u>	Volume and Weight of CCBs Generated for Calendar Year 2015									
Fly Ash Type of CCB	Bottom Ash Type of CCB	Gypsum Type of CCB	FGD Sludge Type of CCB	Waste Water Fines Type of CCB						
204,342 Volume of CCB, in Cubic Yards	24,265 Volume of CCB, in Cubic Yards	368,777 Volume of CCB, in Cubic Yards	3,522 Volume of CCB, in Cubic Yards	8,378 Volume of CCB, in Cubic Yards						
Weight of CCB, in Tons	18,017 Weight of CCB, in Tons	273,818 Weight of CCB, in Tons	2,615 Weight of CCB, in Tons	6,221 Weight of CCB, in Tons						

Additional notes:

Coal combustion byproducts ("CCB") are reported in dry tons. Cubic yards are calculated using a conversion factor of 1 ton = 1.3468 cubic yards.

FGD sludge is generated from the operation of the FGD water treatment system.

Waste water fines are from the waste water settling basin and consist largely of fly ash and bottom ash.

D. Descriptions of any modeling or risk assessments, or both, conducted relating to the CCBs or their use that were performed by you or your company during the reporting year. Please attach this information to the report.

No modeling or risk assessments were performed in 2015.

E. Copies of all laboratory reports of all chemical characterizations of the CCBs. Please attach this information to the report.

Laboratory reports are attached.

- F. A description of how you disposed of or used your CCBs in calendar year 2015, identifying:
- (a) The types and volume of CCBs disposed of or used (if different than described in Paragraph C above) including any CCBs stored during the previous calendar year, the location of disposal, mine reclamation and use sites, and the type and volume of CCBs disposed of or used at each site:

Fly Ash - Beneficial Reuse

124,755 tons (168,020 CY) delivered to Separation Technologies, Inc. in Baltimore, MD for use in concrete.

4,454 tons (5,998 CY) delivered to Lehigh in Union Bridge, MD for use in cement manufacturing.

86 tons (116 CY) delivered to Ashworks in Wilmington, DE for use as flow-able fill.

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23 tons (31 CY) delivered to MERG in Hagerstown, MD for use in cement manufacturing.

Fly Ash - Disposal

22,406 tons (30,177 CY) of fly ash was delivered to Fort Armistead Road – Lot 15 LLC landfill in Baltimore, MD for landfilling.

214 tons (288 CY) of fly ash that was stored on site at the end of 2014 was delivered to the Fort Armistead Road – Lot 15 Landfill in Baltimore, MD for landfilling. (Note that these tons were accounted for in CY2014's Paragraph C and are not included in the Fly Ash total in Paragraph C above).

Bottom Ash - Beneficial Reuse

202 tons (272 CY) delivered to Lehigh in Union Bridge, MD for use in cement manufacturing.

Bottom Ash - Disposal

17,815 tons (23,993 CY) of bottom ash was delivered to Fort Armistead Road – Lot 15 LLC landfill in Baltimore, MD for landfilling.

Gypsum - Beneficial Reuse

114,588 tons (154,327 CY) delivered to US Gypsum in Baltimore, MD for use in wallboard manufacturing.

63,564 tons (85,608 CY) delivered to National Gypsum in Baltimore, MD for use in wallboard manufacturing.

35,778 tons (48,185 CY) delivered to SCB International in Keystone, PA for use in cement manufacturing.

16,639 tons (22,409 CY) delivered to Lehigh in Union Bridge, MD for use in cement manufacturing.

11,229 tons (15,123 CY) delivered to Synmat in Baltimore, MD for use in cement manufacturing.

4,668 tons (6,287 CY) delivered to MERG in Martinsburg, VA for use in cement manufacturing.

634 tons (854 CY) delivered to the USDA in Crisfield, MD for use in agricultural runoff control experiments.

188 tons (253 CY) delivered to MERG in Nazareth, PA for use in cement manufacturing.

118 tons (159 CY) delivered to Sports Aggregate in Centreville, VA for use in fertilizer mix.

Gypsum - Disposal

24,994 tons (33,662 CY) of gypsum was delivered to Fort Armistead Road – Lot 15 LLC landfill in Baltimore, MD for landfilling.

21-Jan-16 TTY Users: 800-735-2258 1,397 tons (1,881 CY) of gypsum that was stored on site at the end of 2014 was delivered to the Fort Armistead Road – Lot 15 Landfill in Baltimore, MD for landfilling. (Note that these tons were accounted for in CY2014's Paragraph C and are not included in the Gypsum total in Paragraph C above).

Gypsum - Storage

1,418 tons (1,910 CY) of gypsum was stored on site at the end of 2015.

FGD Sludge - Disposal

2,615 tons (3,522 CY) of FGD sludge was delivered to Fort Armistead Road – Lot 15 LLC landfill in Baltimore, MD for landfilling.

Waste Water Fines - Disposal

6,221 tons (8,378 CY) of waste water fines delivered to Fort Armistead Road – Lot 15 LLC landfill in Baltimore, MD for landfilling.

and (b) The different uses by type and volume of CCBs:

Fly Ash

129,232 tons (174,049 CY) of fly ash was used in concrete and cement manufacturing.

86 tons (116 CY) of fly ash was used as flow-able fill.

Bottom Ash

202 tons (272 CY) of bottom ash was used in cement manufacturing.

Gypsum

178,152 tons (239,935 CY) of gypsum was used in wallboard manufacturing.

634 tons (854 CY) was used for use for agriculture and agricultural runoff control experiments.

68,502 tons (92,257 CY) was used in concrete and cement manufacturing.

118 tons (159 CY) was used in the making of fertilizer.

If the space provided is insufficient, please attach additional pages in a similar format.

- G. A description of how you intend to dispose of or use CCBs in the next 5 years, identifying:
- (a) The types and volume of CCBs intended to be disposed of or used, the location of intended disposal, mine reclamation and use sites, and the type and volume of CCBs intended to be disposed of or used at each site:

Fly Ash

Raven projects that as much as 200,000 tons (269,360 CY) of fly ash will be generated each year for the next five years. Approximately 180,000 tons (242,424 CY) of fly ash will be beneficially used in cement and/or concrete products, and the remaining 20,000 tons (26,936 CY) will be disposed of in the Fort Armistead Road - Lot 15 LLC Landfill in Baltimore, MD.

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Bottom Ash

Raven projects that approximately 20,000 tons (26,936 CY) of bottom ash will be generated each year for the next five years, of which 15,000 tons (19,700) CY of will be beneficially used in cement and/or concrete products and 5.000 tons (6,734 CY) will be disposed of in the Fort Armistead Road - Lot 15 LLC landfill in Baltimore, MD.

Gypsum

Raven projects that as much as 300,000 tons (404,040 CY) of gypsum will be generated each year for the next five years, all of which will be beneficially used in drywall, cement, or concrete products, and for agricultural uses.

FGD Sludge

Raven projects that as much as 4,000 tons (5,400 CY) of FGD Sludge will be generated each year for the next five years, all of which will be disposed of in the Fort Armistead Road - Lot 15 LLC landfill in Baltimore, MD.

Waste Water Fines

Raven projects that as much as 750 tons (1,000 CY) of waste water fines will be generated each year for the next five years, all of which will be disposed of in the Fort Armistead Road - Lot 15 LLC landfill in Baltimore, MD.

and (b) The different intended uses by type and volume of CCBs.

Fly Ash

Approximately 180,000 tons (242,424 CY) of fly ash each year will be beneficially used in the manufacturing of cement or concrete.

Bottom Ash

Approximately 15,000 tons (19,700) of bottom ash each year will be beneficially used in the manufacturing of cement or concrete.

Gypsum

Approximately 300,000 tons (404,040 CY) of gypsum each year will be beneficially used in drywall, cement and concrete products, or agricultural uses.

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Facility Name: Brandon Shores Generating Station CCB Tonnage Report - 2015

IV. Signature and Certification. An authorized official of the generator must sign the annual report, and certify as to the accuracy and completeness of the information contained in the annual report:

	ne best of my knowledge, the information contained in re true, accurate, and complete.	this report and
	William Butler Authorized Representative, 410-787-5489	
Signature	Name, Title, & Telephone No. (Print or Type)	Date
WBten	wbutler@raven-power.com	2/22/16
· •	Your Email Address	·

V: Attachments (please list):

- 1. Certificates of Analysis Nos. 15092904 and 15092811 Brandon Shores Bottom Ash
- 2. Certificate of Analysis No. 15040802 Brandon Flyash Broken Bag Dumpster
- 3. Certificate of Analysis No. 14091912 FGD Gypsum Agriculture
- 4. Laboratory Report No. PA140420150017 Total and Respirable Crystalline Silica
- 5. Laboratory Report No. CUH1038844 Total and Respirable Crystalline Silica
- 6. Laboratory Analysis Report No. 2015-832 Raven FGD Gypsum October 2015

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Analytical Report for

Raven Power Holdings, LLC - BS Plant

Certificate of Analysis No(s).: 15092904, 15092811

Project Manager: David May

Project Name: Brandon Bottom Ash

Project Location: Brandon



October 6, 2015
Phase Separation Science, Inc.
6630 Baltimore National Pike
Baltimore, MD 21228
Phone: (410) 747-8770

Fax: (410) 788-8723

PHASE SEPARATION SCIENCE, INC.



October 6, 2015

David May Raven Power Holdings, LLC - BS Plant 2030 Brandon Shores Road Baltimore, MD 21226

Reference: PSS Work Order(s) No: 15092904, 15092811

Project Name: Brandon Bottom Ash

Project Location: Brandon

Dear David May:

This report includes the analytical results from the analyses performed on the samples received under the project name referenced above and identified with the Phase Separation Science (PSS) Work Order(s) numbered 15092904, 15092811.

All work reported herein has been performed in accordance with current NELAP standards, referenced methodologies, PSS Standard Operating Procedures and the PSS Quality Assurance Manual unless otherwise noted in the Case Narrative Summary. PSS is limited in liability to the actual cost of the sample analysis done.

PSS reserves the right to return any unused samples, extracts or related solutions. Otherwise, the samples are scheduled for disposal, without any further notice, on November 2, 2015. This includes any samples that were received with a request to be held but lacked a specific hold period. It is your responsibility to provide a written request defining a specific disposal date if additional storage is required. Upon receipt, the request will be acknowledged by PSS, thus extending the storage period.

This report shall not be reproduced except in full, without the written approval of an authorized PSS representative. A copy of this report will be retained by PSS for at least 5 years, after which time it will be disposed of without further notice, unless prior arrangements have been made.

We thank you for selecting Phase Separation Science, Inc. to serve your analytical needs. If you have any questions concerning this report, do not hesitate to contact us at 410-747-8770 or info@phaseonline.com.

Sincerely,

Dan PrucnalLaboratory Manager



Sample Summary

Client Name: Raven Power Holdings, LLC - BS Plant

Project Name: Brandon Bottom Ash

Work Order Number(s):

15092904, 15092811

The following samples were received under chain of custody by Phase Separation Science (PSS);

Lab Sample Id	Sample Id	Matrix	Date/Time Collected	Date/Time Received
15092811-001	Brandon Bottom Ash	SOLID WASTE	09/28/15 06:00	09/28/15 14:35
15092904-001	Brandon Bottom Ash	SOLID	09/28/15 06:00	09/28/15 14:35

Please reference the Chain of Custody and Sample Receipt Checklist for specific container counts and preservatives. Any sample conditions not in compliance with sample acceptance criteria are described in Case Narrative Summary.

Notes:

- 1. The presence of a common laboratory contaminant such as methylene chloride may be considered a possible laboratory artifact. Where observed, appropriate consideration of data should be taken.
- 2. Unless otherwise noted in the case narrative, results are reported on a dry weight basis with the exception of pH, flashpoint, moisture, and paint filter test.
- 3. Drinking water samples collected for the purpose of compliance with SDWA may not be suitable for their intended use unless collected by a certified sampler [COMAR 26.08.05.07.C.2].
- 4. The analyses of 1,2-dibromo-3-chloropropane (DBCP) and 1,2-dibromoethane (EDB) by EPA 524.2 and calcium, magnesium, sodium and iron by EPA 200.8 are not currently promulgated for use in testing to meet the Safe Drinking Water Act and as such cannot be used for compliance purposes. The listings of the current promulgated methods for testing in compliance with the Safe Drinking Water Act can be found in the 40 CFR part 141.1, for the primary drinking water contaminates, and part 141.3, for the secondary drinking water contaminates.
- 5. Sample prepared under EPA 3550C with concentrations greater than 20 mg/Kg should employ the microtip extraction procedure if required to meet data quality objectives.
- 6. The analysis of acrolein by EPA 624 must be analyzed within three days of sampling unless pH is adjusted to 4-5 units [40 CFR part 136.3(c)].
- 7. Method 180.1, The Determination of Turbidity by Nephelometry, recommends samples over 40 NTU be diluted until the turbidity falls below 40 units. Routine samples over 40 NTU may not be diluted as long as the data quality objectives are not affected.
- 8. Alkalinity results analyzed by EPA 310.2 that are reported by dilution are estimated and are not in compliance with method requirements.

Standard Flags/Abbreviations:

- B A target analyte or common laboratory contaminant was identified in the method blank. Its presence indicates possible field or laboratory contamination.
- C Results Pending Final Confirmation.
- E The data exceeds the upper calibration limit; therefore, the concentration is reported as estimated.
- Fail The result exceeds the regulatory level for Toxicity Characteristic (TCLP) as cited in 40 CFR 261.24 Table 1.
- The target analyte was positively identified below the reporting limit but greater than the MDL
- MDL This is the Laboratory Method Detection Limit which is equivalent to the Limit of Detection (LOD). The LOD is an estimate of the minimum amount of a substance that an analytical process can reliably detect. This value will remain constant across multiple similar instrumentation and among different analysts. An LOD is analyte and matrix specific.
- ND Not Detected at or above the reporting limit.
- RI. PSS Reporting Limit.
- U Not detected.

Certifications:

NELAP Certifications: PA 68-03330, VA 460156 State Certifications MD 179, WV 303 Regulated Soil Permit: P330-12-00268 NSWC USCG Accepted Laboratory LDBE MWAA LD1997-0041-2015

PHASE SEPARATION SCIENCE, INC.



CERTIFICATE OF ANALYSIS

No: 15092904, 15092811

Raven Power Holdings, LLC - BS Plant, Baltimore, MD

October 6, 2015

Project Name: Brandon Bottom Ash

Project Location: Brandon

Sample ID: Brandon Bottom Ash

Matrix: SOLID WASTE

Date/Time Sampled: 09/28/2015 06:00 PSS Sample ID: 15092811-001

Date/Time Received: 09/28/2015 14:35

% Solids: 74

Inorganic Anions: Sulfate Analytical Method: EPA 300.0

Preparation Method: E300.0P

	Result	Units	RL Flag	Dil	Prepared Analyzed Analyst
Sulfate	210	mg/kg	67	1	09/29/15 09/29/15 13:00 1047

Total Metals (26) Analytical Method: SW-846 6020 A Preparation Method: 3050B

	Result	Units	RL	Flag Dil	Prepared	Analyzed	Anaiyst
Aluminum	16,000	mg/kg	5,500	100	09/28/15	09/29/15 23:34	1033
Antimony	ND	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Arsenic	12	mg/kg	0.55	1	09/28/15	09/29/15 15:44	1033
Barium	81	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Beryllium	ND	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Boron	49	mg/kg	28	1	09/28/15	09/29/15 15:44	1033
Cadmium	ND	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Calcium	15,000	mg/kg	5,500	100	09/28/15	09/29/15 23:34	1033
Chromium	23	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Cobalt	7.1	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Copper	13	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Iron	36,000	mg/kg	5,500	100	09/28/15	09/29/15 23:34	1033
Lead	6.6	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Lithium	13	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Magnesium	1,600	mg/kg	55	1	09/28/15	09/29/15 15:44	1033
Manganese	71	mg/kg	28	10	09/28/15	09/29/15 23:40	1033
Mercury	0.17	mg/kg	0.11	1	09/28/15	09/29/15 15:44	1033
Molybdenum	ND	mg/kg	5.5	1	09/28/15	09/29/15 15:44	1033
Nickel	21	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Potassium	840	mg/kg	55	1	09/28/15	09/29/15 15:44	1033
Selenium	ND	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Silver	ND	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Sodium	660	mg/kg	55	1	09/28/15	09/29/15 15:44	1033
Thallium	ND	mg/kg	2.2	1	09/28/15	09/29/15 15:44	1033
Vanadium	35	mg/kg	2.8	1	09/28/15	09/29/15 15:44	1033
Zinc	100	mg/kg	11	1	09/28/15	09/29/15 15:44	1033

PHASE SEPARATION SCIENCE, INC.



CERTIFICATE OF ANALYSIS

No: 15092904, 15092811

Raven Power Holdings, LLC - BS Plant, Baltimore, MD

October 6, 2015

Project Name: Brandon Bottom Ash

Project Location: Brandon

Sample ID: Brandon Bottom Ash

Matrix: SOLID WASTE

pH in Non-Aqueous Matrixes

Date/Time Sampled: 09/28/2015 06:00 PSS Sample ID: 15092811-001

Date/Time Received: 09/28/2015 14:35

Analytical Method: SW-846 9045 D

 Result
 Units
 RL Flag
 Dil
 Prepared
 Analyzed
 Analyst

 pH
 8.4
 SU
 1
 09/29/15
 09/29/15
 15:03
 1047

Sample ID: Brandon Bottom Ash

Matrix: SOLID

Date/Time Sampled: 09/28/2015 06:00 PSS Sample ID: 15092904-001

Date/Time Received: 09/28/2015 14:35

TCLP Metals Analytical Method: SW-846 6020 A

Preparation Method: 3010A

_	Result	Units	RL Flag	Dil TC	LP Limit	Prepared	Analyzed	<u>Analyst</u>
Arsenic	ND	mg/L	0.050	1	5	10/05/15	10/05/15 22:31	1033
Barium	ND	mg/L	1.0	1	100	10/05/15	10/05/15 22:31	1033
Cadmium	ND	mg/L	0.050	1	1	10/05/15	10/05/15 22:31	1033
Chromium	ND	mg/L	0.050	1	5	10/05/15	10/05/15 22:31	1033
Lead	ND	mg/L	0.050	1	5	10/05/15	10/05/15 22:31	1033
Mercury	ND	mg/L	0.0020	1	0.2	10/05/15	10/05/15 22:31	1033
Selenium	ND	mg/L	0.050	1	1	10/05/15	10/05/15 22:31	1033
Silver	ND	mg/L	0.050	1	5	10/05/15	10/05/15 22:31	1033



Case Narrative Summary

Client Name: Raven Power Holdings, LLC - BS Plant

Project Name: Brandon Bottom Ash

Work Order Number(s): 15092904, 15092811

Any holding time exceedances, deviations from the method specifications, regulatory requirements or variations to the procedures outlined in the PSS Quality Assurance Manual are outlined below.

The analyses of chlorine, pH, dissolved oxygen, temperature and sulfite for drinking water and non-potable samples tested for compliance have a maximum holding time of 15 minutes. As such, all laboratory analyses for these analytes exceed holding times.

Matrix spike and matrix spike duplicate analyses may not be performed due to insufficient sample quantity. In these instances, a laboratory control sample and laboratory control sample duplicate are analyzed unless otherwise noted or specified in the method.

Sample Receipt:

15092811: All sample receipt conditions were acceptable.

General Comments:

15092811: Per client; also analyze for pH and sulfate.

Sample Receipt:

15092904: Refer to previous LID15092811.

General Comments:

Analytical:

Total Metals (26)

Batch: 126420

Closing CCV had a boron recovery of 88%. Limits are 90-110%.

Closing LLCCV had a mercury recovery of 135%. Limits are 70-130%.

NELAP accreditation was held for all analyses performed unless noted below. See www.phaseonline.com for complete PSS scope of accreditation.

PHASE SEPARATION SCIENCE, INC.

QC Summary

Work Orders: 15092904, 15092811 Raven Power Holdings, LLC - BS Plant Brandon Bottom Ash

Analytical Method: EPA 300.0

126419

Matrix: Solid

Prep Method: E300.0P

Date Prep: 09/29/15

MB Sample Id: 57498-1-BLK LCS Sample Id: 57498-1-BKS LCSD Sample Id: 57498-1-BSD

Parameter

Seq Number:

ΜВ Spike Result Amount

LCS LCS Result

%RPD Limits RPD Limit Units Analysis Date

Flag

Sulfate

%Rec 542.8

LCSD LCSD Result %Rec 527.4

mg/kg

<49.75 497.5

109

107 90-110

20 3

09/29/15 12:15

Analytical Method: EPA 300.0

Matrix: Solid Waste

Prep Method: E300.0P

Seq Number:

126419

Date Prep:

09/29/15

Parent Sample Id: 15092811-001

MS Sample Id: 15092811-001 S

Analysis

Parameter

Parent

Spike MS Result 904.7

MS

Limits Units Flag

Sulfate

209.7

Result Amount 662.4 %Rec 105

53-135

Date 09/29/15 13:22 mg/kg

Analytical Method: SW-846 6020 A

Seq Number:

126420

Matrix: Solid

Prep Method: Date Prep: 09/28/15

SW3050B

MB Sample Id:

57474-1-BLK

LCS Sample Id: 57474-1-BKS

Parameter	MB Result	Spike Amount	LCS Result	LCS %Rec	Limits	Units	Analysis Date	Flag
Aluminum	<41.67	83.33	90.63	109	80-120	mg/kg	09/29/15 15:07	
Antimony	<2.083	16.67	19.68	118	80-120	mg/kg	09/29/15 15:07	
Arsenic	< 0.4167	16.67	17.85	107	80-120	mg/kg	09/29/15 15:07	
Barium	<2.083	16.67	18.25	109	80-120	mg/kg	09/29/15 15:07	
Beryllium	<2.083	16.67	17.78	107	80-120	mg/kg	09/29/15 15:07	
Boron	<20.83	16.67	<20.83	0	80-120	mg/kg	09/29/15 15:07	L
Cadmium	<2.083	16.67	18.23	109	80-120	mg/kg	09/29/15 15:07	
Calcium	<41.67	166.7	176.4	106	80-120	mg/kg	09/29/15 15:07	
Chromium	<2.083	16.67	17.30	104	80-120	mg/kg	09/29/15 15:07	
Cobalt	<2.083	16.67	17.76	107	80-120	mg/kg	09/29/15 15:07	
Copper	<2.083	16.67	17.75	106	80-120	mg/kg	09/29/15 15:07	
Iron	<41.67	166.7	179.6	108	80-120	mg/kg	09/29/15 15:07	
Lead	<2.083	16.67	18.02	108	80-120	mg/kg	09/29/15 15:07	
Lithium	<2.083	16.67	18.84	113	80-120	mg/kg	09/29/15 15:07	
Magnesium	<41.67	166.7	175.8	105	80-120	mg/kg	09/29/15 15:07	
Manganese	<2.083	16.67	17.50	105	80-120	mg/kg	09/29/15 15:07	
Mercury	<0.08333	0.4167	0.4333	104	80-120	mg/kg	09/29/15 15:07	
Molybdenum	<4.167	16.67	18.16	109	80-120	mg/kg	09/29/15 15:07	
Nickel	<2.083	16.67	17.58	105	80-120	mg/kg	09/29/15 15:07	
Potassium	<41.67	166.7	188.9	113	80-120	mg/kg	09/29/15 15:07	
Selenium	<2.083	16.67	16.63	100	80-120	mg/kg	09/29/15 15:07	
Silver	<2.083	16.67	18.40	110	80-120	mg/kg	09/29/15 15:07	
Sodium	<41.67	166.7	177	106	80-120	mg/kg	09/29/15 15:07	
Thallium	<1.667	16.67	16.82	101	80-120	mg/kg	09/29/15 15:07	
Vanadium	<2.083	16.67	17.31	104	80-120	mg/kg	09/29/15 15:07	
Zinc	<8.333	16.67	17.06	102	80-120	mg/kg	09/29/15 15:07	

PHASE SEPARATION SCIENCE, INC.

QC Summary

Work Orders: 15092904, 15092811 Raven Power Holdings, LLC - BS Plant Brandon Bottom Ash

Analytical Method	I: SW-84 6 6020 A			Prep Method:	SW3010A
Seq Number:	126612	Matrix:	Water	Date Prep:	10/05/15
MB Sample Id:	57575-1-BLK	LCS Sample Id:	57575-1-BKS		

Parameter	MB Result	Spike Amount	LCS Result	LCS %Rec	Limits	Units	Analysis Flag Date
Arsenic	< 0.05000	0.4000	0.3926	98	80-120	mg/L	10/05/15 22:25
Barium	<1.000	2.000	2.095	105	80-120	mg/L	10/05/15 22:25
Cadmium	< 0.05000	0.4000	0.3787	95	80-120	mg/L	10/05/15 22:25
Chromium	< 0.05000	0.4000	0.3948	99	80-120	mg/L	10/05/15 22:25
Lead	< 0.05000	0.4000	0.4164	104	80-120	mg/L	10/05/15 22:25
Mercury	<0.002000	0.01000	0.01020	102	80-120	mg/L	10/05/15 22:25
Selenium	<0.05000	0.4000	0.3766	94	80-120	mg/L	10/05/15 22:25
Silver	<0.05000	0.4000	0.3772	94	80-120	mg/L	10/05/15 22:25

Prep Method: SW3010A Analytical Method: SW-846 6020 A Seq Number: 126612 Matrix: Solid Date Prep: 10/05/15 MS Sample Id: 15092904-001 S MSD Sample Id: 15092904-001 SD Parent Sample Id: 15092904-001

Parameter	Parent Result	Spike Amount	MS Result	MS %Rec	MSD Result	MSD %Rec	Limits	%RPD	RPD Limit	Units	Analysis Date	Flag
Arsenic	< 0.05000	0.4000	0.4119	103	0.4048	101	75-125	2	25	mg/L	10/05/15 22:37	,
Barium	<1.000	2.000	2.445	122	2.368	118	75-125	3	25	mg/L	10/05/15 22:37	
Cadmium	<0.05000	0.4000	0.3834	96	0.3776	94	75-125	2	25	mg/L	10/05/15 22:37	
Chromium	<0.05000	0.4000	0.4128	103	0.4026	101	75-125	3	25	mg/L	10/05/15 22:37	
Lead	< 0.05000	0.4000	0.4251	106	0.4205	105	75-125	1	25	mg/L	10/05/15 22:37	
Mercury	<0.002000	0.01000	0.01040	104	0.01020	102	75-125	2	25	mg/L	10/05/15 22:37	'
Selenium	<0.05000	0.4000	0.3822	96	0.3782	95	75-125	1	25	mg/L	10/05/15 22:37	'
Silver	< 0.05000	0.4000	0.3804	95	0.3709	93	75-125	3	25	mg/L	10/05/15 22:37	'

Analytical Method: SW-846 9045 D

126417 Matrix: Solid Waste Seq Number: MD Sample Id: 15092811-001 D Parent Sample Id: 15092811-001

Parameter	Parent Result	MD Result	%RPD	RPD Limit	Units	Analysis Date	Flag
пΗ	8,400	8.400	0	20	SU	09/29/15 15:0	3

F = RPD exceeded the laboratory control limits

X = Recovery of MS, MSD or both outside of QC Criteria

H= Recovery of BS,BSD or both exceeded the laboratory control limits L = Recovery of BS,BSD or both below the laboratory control limits

Bettom ASH

SAMPLE CHAIN OF CUSTODY/AGREEMENT FORM

PHASE SEPARATION SCIENCE, INC.

h06260SI

www.phaseonline.com email: info@phaseonline.com

THENTAL -									ر .					
CLIENT: Brandon Shores LLC	OFFICE LOC		Brandon		S. 43	7.2						PAGE	/_ OF	+
РРОЈЕСТ МGR: David May	PHONE NO.:		443-564-6849		Matrix Codes SW=Surface	es: e Wir DW=	Drinking Wrt (SW=Ground	Wir www-w	aste Wtr O=	Oil S=Soil W	/L=Waste Lio	uid WS=Was	Mathix Codes. SW-Surface Wit DW-Drinking Wit GW-Ground Wir WW-Waste Wit D-Oil S-Soil WL-Waste Liquid WS-Waste Solid W- Wipe
EMAIL: dlmay@raven-power.com FAX NO.:	OM FAX NO		410-787-5577			SAMPLE	1	\dashv	_	\blacksquare	\dashv			Treservative
PROJECT NAME: Brandon Bottom Ash	m Ash	PRO	PROJECT NO.:) Z F		SIE	-						\
SITE LOCATION: Brandon		P.O.	P.O. NO.: 7522105	05	· « –	OOMP	heta							Analysis/ Method
SAMPLERS: David May	DW (CERT NO.:	٠.:		ZΨ	G= GRAB	A ls	_			_		1	Required
SAMPLE IDENTIFICATION	ATION	DATE	TIME	MATRIX (See Codes)			τot					• • •	#	REMARKS 🔶
Brandon Bottom Ash	Ash .	51-87-6	#9	SM	1	υ		\vdash			-		Click to	Click to enter Remarks
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Reimquished By: (3)	Date	Time	Received By:	ay:		0,	Special Instructions:	ructions:						
Relinquished By: (4)	Date	Time	Received By:	3y:										
						1								

B630 Baltimore National Pike • Route 40 West • Baltimore, Maryland 21228 • (410) 747-8770 • (800) 932-9047 • Fax (410) 788-8723
The client (Client Name), by signing, or having client's agent sign, this "Sample Chain of Custody/Agreement Form", agrees to pay for the above requested services per the latest version of the Service Brochure or PSS-provided quotation including any and all attorney's or other reasonable fees if collection becomes necessary.

Page 4 of 5
Page 9 of 12

Bottom ASH

SAMPLE CHAIN OF CUSTODY/AGREEMENT FORM

PHASE SEPARATION SCIENCE, INC.

www.phaseonline.com email: info@phaseonline.com

-VIM31.												ŀ	
CLIENT: Brandon Shores LLC	OFFICE	OFFICE LOC. Bran	nopu				9	11.82 50.51	* E.		PAGE	<u> </u>	- 0F ←
PROJECT MGR: David May	PHONE	PHONE NO.: 443-564-6849	564-6849		Matrix Codes: SW=Surface \	Wtr DW-D	rinking Wrt G	W=Ground Wt	WW=Waste	Wtr D=0il S.	Soil WL=Was	te Liquid W	Matrix Codes: SW-sunface Wtr DW-Drinking Wrt GW-Ground Wir WW-Waste Wtr O-Oil S-Soil WL-Waste Liquid WS-Waste Solid W- Wipe
EMAII dImay@raven-power.com FAX NO	m FAX NO	410-	-787-5577		,	SAMPLE							Used C
PROJECT NAME: Brandon Bottom Ash	Ash	1	PROJECT NO.:		O Z F		gır			<u> </u>			1
SITE LOCATION: Brandon		P.O. N	NO.: 7522105	05	<u> </u>	= COMP	stəN				·		Analysis/ Method
SAMPLERS: David May	DW (CERT NO	٠٠:			G= GRAB	/I 115.		-			,	Required
SAMPLE IDENTIFICATION	NOI	DATE	TIME	MATRIX (See Codes)	DE DO		тот						REMARKS
Brandon Bottom Ash		6-28-15	64	SM	,	^							Click to enter Remarks
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Relinquished By; (1)	Date	Time	Received By:	By:	,-	} □	Requ] 5-Day	Requested Turnsround Time y 3-Day	around Tir	ay ay			
Allentellman	51-82-12				~-		Next Day	Emergency	_ ج	Other	T. M. C.		
Reinquished By: (2)	82%	1435	Received By:	学される	7		COA	Data Deliverables Required:	red:				
Refindulshed By: (3)	Date	Time	Received By:	By:	*	σ	Special Instructions:	uctions:					
Relinquished By: (4)	Date	Time	Received By:	By:					:				

6630 Baltimore National Pike • Route 40 West • Baltimore, Maryland 21228 • (410) 747-8770 • (800) 932-9047 • Fax (410) 788-8723

The client (Client Name), by signing, or having client's agent sign, this "Sample Chain of Custody/Agreement Form", agrees to pay for the above requested services per the latest version of the Service Brochure or PSS-provided quotation including any and all attorney's or other reasonable fees if collection becomes necessary.

Fage 10 of 12



Phase Separation Science, Inc

Sample Receipt Checklist

- 10 mg				
Work Order#	15092811		Received By	Amber Confer
Client Name	Raven Power Holdings,	LLC - BS Pla	Date Received	09/28/2015 02:35:00 PM
Project Name	Brandon Bottom Ash		Delivered By	TTE (Rush)
Disposal Date	11/02/2015		Tracking No	Not Applicable
			Logged In By	Amber Confer
Shipping Conta No. of Coolers	iner(s) 1			
			Ice	Absent
Custody Seal(s Seal(s) Signed		N/A N/A	Temp (deg (C) 21 Present No
Documentation	, Dated:	1477	Temp blank	Trosone No
		v	Sampler Na	me <u>David May</u>
COC agrees w Chain of Custo	ith sample labels? dy	Yes Yes	MD DW Cer	rt. No. <u>N/A</u>
Sample Contain			Custody Sea	al(s) Intact? Not Applicable
	Specified Analysis?	Yes	Seal(s) Sign	
Intact? Labeled and La	shels Legible?	Yes Yes	000(0) 0.9	, , , , , , , , , , , , , , , , , , ,
Labeled and La	ibeia Legibic :	103		
Total No. of Sa	mples Received 1		Total No. of	Containers Received 1
Preservation				
Metals			(pH<2)	N/A
Cyanides			(pH>12)	N/A
Sulfide			(pH>9)	N/A
TOC, COD, Ph			(pH<2)	N/A
TOX, TKN, NH		`	(pH<2)	N/A
·	OA Vials Royd Preserved)	(pH<2)	N/A N/A
	lave zero headspace? d at least one unpreserved	(leiv AOV F		N/A
•	ny "No" response mus		ad in the comm	
•	•			
documentation of should be analyze preservation shal hand delivered on	any client notification as we ed as soon as possible, prefe to be considered acceptable v	II as client inst rably in the fiel when received a d may not meet	ructions. Samples of at the time of same at the time of same at a temperature about these criteria but sh	reagent ID number) below as well as for pH, chlorine and dissolved oxygen upling. Samples which require thermal ove freezing to 6°C. Samples that are nall be considered acceptable if there is
Samples Inspected	/Checklist Completed By:	Caclel Dame		Date: 09/28/2015
F	PM Review and Approval:	V H. Jacks	or O	Date: 09/29/2015



Phase Separation Science, Inc

Sample Receipt Checklist

- CO // CO				
Work Order#	15092904		Received By	Amber Confer
Client Name	Raven Power Holdings.	, LLC - BS Pla	Date Received	09/28/2015 02:35:00 PM
Project Name	Brandon Bottom Ash		Delivered By	Trans Time Express
Disposal Date	11/02/2015		Tracking No	Not Applicable
·			Logged In By	Rachel Davis
Shipping Contai	ner(s) 1		33 ,	
0 11 1 0 1/2) late 40	NI/A	lce	Absent
Custody Seal(s Seal(s) Signed		N/A N/A	Temp (deg (C) 21 Present No
•	/ Dateu :	IWA	remp blank	riesent No
Documentation			Sampler Nai	me <u>David May</u>
COC agrees wi Chain of Custo	th sample labels? dy	N/A N/A	MD DW Cer	t. No. <u>N/A</u>
Sample Contain	er		Custody Sea	al(s) Intact? Not Applicable
Appropriate for	Specified Analysis?	N/A	-	.,
Intact?		N/A	Seal(s) Sign	ed / Dated Not Applicable
Labeled and La	ibels Legible?	N/A		
Total No. of Sa	mples Received 1		Total No. of	Containers Received 1
Preservation				
Metals			(pH<2)	N/A
Cyanides			(pH>12)	N/A
Sulfide			(pH>9)	N/A
TOC, COD, Ph			(pH<2)	N/A
TOX, TKN, NH		-1\	(pH<2)	N/A
•	OA Vials Rcvd Preserved ave zero headspace?	u)	(pH<2)	N/A N/A
	ave zero neauspace: d at least one unpreserve	ed VOA vial)		N/A
•	-	•	ad in the comm	ents section below.)
•	•			
documentation of should be analyze preservation shall hand delivered on	any client notification as w d as soon as possible, pref be considered acceptable	ell as client inst erably in the fiel when received a ed may not meet	ructions. Samples f d at the time of sam at a temperature abo these criteria but sh	reagent ID number) below as well as for pH, chlorine and dissolved oxygen pling. Samples which require thermal ove freezing to 6°C. Samples that are half be considered acceptable if there is
Refer to previous	LID15092811.			
Samples Inspected/	Checklist Completed By:	Rachel Dam		Date: 09/28/2015
Р	M Review and Approval:	NY Jacks Lynn Jac	or O	Date: <u>09/29/2015</u>

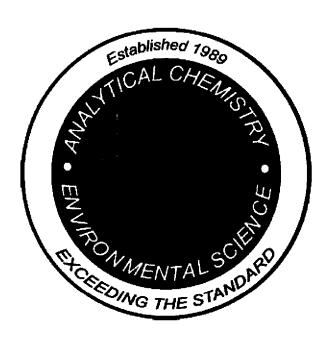
Analytical Report for

Raven Power Holdings, LLC - BS Plant Certificate of Analysis No.: 15040802

Project Manager: David May

Project Name: Brandon Flyash Broken Bag Dumpster

Project Location: Brandon Shores



April 13, 2015
Phase Separation Science, Inc.
6630 Baltimore National Pike
Baltimore, MD 21228
Phone: (410) 747-8770

Fax: (410) 788-8723

PHASE SEPARATION SCIENCE, INC.



April 13, 2015

David May Raven Power Holdings, LLC - BS Plant 2030 Brandon Shores Road Baltimore, MD 21226

Reference: PSS Work Order(s) No: 15040802

Project Name: Brandon Flyash Broken Bag Dumpster

Project Location: Brandon Shores

Dear David May:

This report includes the analytical results from the analyses performed on the samples received under the project name referenced above and identified with the Phase Separation Science (PSS) Work Order(s) numbered 15040802.

All work reported herein has been performed in accordance with current NELAP standards, referenced methodologies, PSS Standard Operating Procedures and the PSS Quality Assurance Manual unless otherwise noted in the Case Narrative Summary. PSS is limited in liability to the actual cost of the sample analysis done.

PSS reserves the right to return any unused samples, extracts or related solutions. Otherwise, the samples are scheduled for disposal, without any further notice, on May 13, 2015. This includes any samples that were received with a request to be held but lacked a specific hold period. It is your responsibility to provide a written request defining a specific disposal date if additional storage is required. Upon receipt, the request will be acknowledged by PSS, thus extending the storage period.

This report shall not be reproduced except in full, without the written approval of an authorized PSS representative. A copy of this report will be retained by PSS for at least 5 years, after which time it will be disposed of without further notice, unless prior arrangements have been made.

We thank you for selecting Phase Separation Science, Inc. to serve your analytical needs. If you have any questions concerning this report, do not hesitate to contact us at 410-747-8770 or info@phaseonline.com.

Sincerely,

Dan Prucnal

Laboratory Manager



Sample Summary

Client Name: Raven Power Holdings, LLC - BS Plant Project Name: Brandon Flyash Broken Bag Dumpster

Work Order Number(s):

15040802

The following samples were received under chain of custody by Phase Separation Science (PSS) on 04/08/2015 at 12:25 pm

Lab Sample Id	Sample Id	Matrix	Date/Time Collected	
15040802-001	Brandon Flyash Broken Bag Dumpster	SOLID WASTE	04/08/15 08:00	

Please reference the Chain of Custody and Sample Receipt Checklist for specific container counts and preservatives. Any sample conditions not in compliance with sample acceptance criteria are described in Case Narrative Summary.

Notes

- 1. The presence of a common laboratory contaminant such as methylene chloride may be considered a possible laboratory artifact. Where observed, appropriate consideration of data should be taken.
- 2. Unless otherwise noted in the case narrative, results are reported on a dry weight basis with the exception of pH, flashpoint, moisture, and paint filter test.
- 3. Drinking water samples collected for the purpose of compliance with SDWA may not be suitable for their intended use unless collected by a certified sampler ICOMAR 26.08.05.07.C.2].
- 4. The analyses of 1,2-dibromo-3-chloropropane (DBCP) and 1,2-dibromoethane (EDB) by EPA 524.2 and calcium, magnesium, sodium and iron by EPA 200.8 are not currently promulgated for use in testing to meet the Safe Drinking Water Act and as such cannot be used for compliance purposes. The listings of the current promulgated methods for testing in compliance with the Safe Drinking Water Act can be found in the 40 CFR part 141.1, for the primary drinking water contaminates, and part 141.3, for the secondary drinking water contaminates.
- Sample prepared under EPA 3550C with concentrations greater than 20 mg/Kg should employ the microtip extraction procedure if required to meet data quality objectives.
- 6. The analysis of acrolein by EPA 624 must be analyzed within three days of sampling unless pH is adjusted to 4-5 units [40 CFR part 136.3(e)].
- 7. Method 180.1, The Determination of Turbidity by Nephelometry, recommends samples over 40 NTU be diluted until the turbidity falls below 40 units. Routine samples over 40 NTU may not be diluted as long as the data quality objectives are not affected.
- 8. Alkalinity results analyzed by EPA 310.2 that are reported by dilution are estimated and are not in compliance with method requirements.

Standard Flags/Abbreviations:

- B A target analyte or common laboratory contaminant was identified in the method blank. Its presence indicates possible field or laboratory contamination.
- C Results Pending Final Confirmation.
- E The data exceeds the upper calibration limit; therefore, the concentration is reported as estimated.
- Fail The result exceeds the regulatory level for Toxicity Characteristic (TCLP) as cited in 40 CFR 261,24 Table 1.
- The target analyte was positively identified below the reporting limit but greater than the MDL.
- MDL This is the Laboratory Method Detection Limit which is equivalent to the Limit of Detection (LOD). The LOD is an estimate of the minimum amount of a substance that an analytical process can reliably detect. This value will remain constant across multiple similar instrumentation and among different analysts. An LOD is analyte and matrix specific.
- ND Not Detected at or above the reporting limit.
- RL PSS Reporting Limit.
- U Not detected.

Certifications:

NELAP Certifications: PA 68-03330, VA 460156 State Certifications: MD 179, WV 303 Regulated Soil Permit: P330-12-00268 NSWC USCG Accepted Laboratory LDBE MWAA LD1997-0041-2015

PHASE SEPARATION SCIENCE, INC.



CERTIFICATE OF ANALYSIS

No: 15040802

Raven Power Holdings, LLC - BS Plant, Baltimore, MD

April 13, 2015

Project Name: Brandon Flyash Broken Bag Dumpster

Project Location: Brandon Shores

Sample ID: Brandon Flyash Broken Bag D Date/Time Sampled: 04/08/2015 08:00 PSS Sample ID: 15040802-001

Matrix: SOLID WASTE

Date/Time Received: 04/08/2015 12:25

% Solids: 97

Inorganic Anions

TCLP Metals

Analytical Method: EPA 300.0

Preparation Method: E300.0P

	Result	Units	RL FI	ag Dil	Prepared	Analyzed	Analyst
Sulfate	27,000	mg/kg	1,000	20	04/08/15	04/09/15 15:19	9 1044

Sample ID: Brandon Flyash Broken Bag D Date/Time Sampled: 04/08/2015 08:00 PSS Sample ID: 15040802-001

Matrix: SOLID WASTE

Date/Time Received: 04/08/2015 12:25

Analytical Method: SW-846 6020 A

Preparation Method: 3010A

_	Result	Units	RL Flag	Dil TO	LP Limit	Prepared	Analyzed	Analyst
Arsenic	1.2	mg/L	0.050	1	5	04/09/15	04/09/15 13:55	1034
Barium	ND	mg/L	1.0	1	100	04/09/15	04/09/15 13:55	1034
Cadmium	0.076	mg/L	0.050	1	1	04/09/15	04/09/15 13:55	1034
Chromium	ND	mg/L	0.050	1	5	04/09/15	04/09/15 13:55	1034
Lead	ND	mg/L	0.050	1	5	04/09/15	04/09/15 13:55	1034
Mercury	ND	mg/L	0.0020	1	0.2	04/09/15	04/09/15 13:55	1034
Selenium	ND	mg/L	0.050	1	1	04/09/15	04/09/15 13:55	1034
Silver	ND	mg/L	0.050	1	5	04/09/15	04/09/15 13:55	1034



Case Narrative Summary

Client Name: Raven Power Holdings, LLC - BS Plant

Project Name: Brandon Flyash Broken Bag Dumpster

Work Order Number(s): 15040802

Any holding time exceedances, deviations from the method specifications, regulatory requirements or variations to the procedures outlined in the PSS Quality Assurance Manual are outlined below.

The analyses of chlorine, pH, dissolved oxygen, temperature and sulfite for drinking water and non-potable samples tested for compliance have a maximum holding time of 15 minutes. As such, all laboratory analyses for these analytes exceed holding times.

Matrix spike and matrix spike duplicate analyses may not be performed due to insufficient sample quantity. In these instances, a laboratory control sample and laboratory control sample duplicate are analyzed unless otherwise noted or specified in the method.

Sample Receipt:

Sample(s) received at a temperature greater than 6 degrees C and ice was not present. Sampling time obtained from container label.

Analytical:

Inorganic Anions

Batch: 121763

The concentration of the following analyte(s) in the reference sample was greater than four times the matrix spike concentration: sulfate.

NELAP accreditation was held for all analyses performed unless noted below. See www.phaseonline.com for complete PSS scope of accreditation.



Analytical Data Package Information Summary

Work Order(s): 15040802
Report Prepared For: Raven Power Holdings, LLC - BS Plant, Balti: Project Name: Brandon Flyash Broken Bag Dumpster Project Manager: David May

Method	Client Sample Id Analysis Type Lab Sample Id	Analysis Type		Analyst	Mtx	Prep Batch	Prep Batch Analytical Batch	Sampled	Prepared	Analyzed
ASTM D2216 05	Brandon Flyash Broken Bag Dumpster	Initial	15040802-001	1051	s	121705	121705	04/08/2015	04/08/2015 15:11	04/08/2015 15:11
EPA 300.0	54920-1-BKS	BKS	54920-1-BKS	1044	S	54920	121763		04/08/2015 16:54	04/09/2015 13:27
	54920-1-BLK	BLK	54920-1-BLK	1044	S	54920	121763		04/08/2015 16:54	04/09/2015 13:05
	54920-1-BSD	BSD	54920-1-BSD	1044	S	54920	121763	-	04/08/2015 16:54	04/09/2015 13:49
	Brandon Flyash Broken Bag Dumpster S	Reanalysis	15040802-001 S	1044	S	54920	121763	04/08/2015	04/08/2015 16:54	04/09/2015 14:34
	Brandon Flyash Broken Bag Dumpster	Reanalysis	15040802-001	1044	S	54920	121763	04/08/2015	04/08/2015 16:54	04/09/2015 15:19
SW-846 6020 A	Brandon Flyash Broken Bag Dumoster	Initial	15040802-001	1034	M	54922	121751	04/08/2015	04/09/2015 09:13	04/09/2015 13:55
	54922-1-BKS	BKS	54922-1-BKS	1034	≽	54922	121751	į	04/09/2015 09:13	04/09/2015 13:18
	54922-1-BLK	BLK	54922-1-BLK	1034	≽	54922	121751	***************************************	04/09/2015 09:13	04/09/2015 13:12
	040315-OP-W3958 S	MS	15040609-001 S	1034	≯	54922	121751	04/03/2015	04/09/2015 09:13	04/09/2015 13:31
	040315-OP-W3958 SD	MSD	15040609-001 SD	1034	≽	54922	121751	04/03/2015	04/09/2015 09:13	04/09/2015 13:37

Page 6 of 9

Final 1.000

PHASE SEPARATION SCIENCE, INC.

QC Summary 15040802

Raven Power Holdings, LLC - BS Plant Brandon Flyash Broken Bag Dumpster

Analytical Method: EPA 300.0

Seq Number: 121763

LCS

Matrix: Solid

Prep Method: Date Prep:

E300.0P

04/08/15 LCSD Sample Id: 54920-1-BSD

MB Sample Id:

54920-1-BLK

LCS Sample Id:

54920-1-BKS

LCSD LCSD Limits

RPD %RPD Limit

Units Analysis

Flag

Parameter Sulfate

Result Amount <47.85 478.5

Spike

MB

LC\$ Result %Rec 465.1

Result 97 507.4

%Rec 98 90-110

9 20

Date mg/kg 04/09/15 13:27

Analytical Method: EPA 300.0

121763

Matrix: Solid Waste

Prep Method:

E300.0P

Seq Number:

Date Prep:

04/08/15

Parent Sample Id:

15040802-001

MS

MS Sample Id: 15040802-001 S

Parameter

Parent Spike Result Amount

MS %Rec Limits

Units Analysis Date

Flag

Sulfate

<52.87 528.7 Result 9224

1745

53-135

04/09/15 14:34 EX ma/ka

Analytical Method: SW-846 6020 A

121751

Matrix: Water

Prep Method: Date Prep:

SW3010A 04/09/15

Seq Number: MB Sample Id:

54922-1-BLK

LCS Sample Id: 54922-1-BKS

Parameter	MB Result	Spike Amount	LCS Result	LCS %Rec	Limits	Units	Analysis Flag Date
Arsenic	< 0.05000	0.4000	0.4116	103	80-120	mg/L	04/09/15 13:18
Barium	<1.000	2.000	2.175	109	80-120	mg/L	04/09/15 13:18
Cadmium	< 0.05000	0.4000	0.3764	94	80-120	mg/L	04/09/15 13:18
Chromium	< 0.05000	0.4000	0.3543	89	80-120	mg/L	04/09/15 13:18
Lead	< 0.05000	0.4000	0.4023	101	80-120	mg/L	04/09/15 13:18
Mercury	<0.002000	0.01000	0.01030	103	80-120	mg/L	04/09/15 13:18
Selenium	< 0.05000	0.4000	0.3870	97	80-120	mg/L	04/09/15 13:18
Silver	< 0.05000	0.4000	0.3804	95	80-120	ma/L	04/09/15 13:18

F = RPD exceeded the laboratory control limits

X = Recovery of MS, MSD or both outside of QC Criteria

H= Recovery of BS,BSD or both exceeded the laboratory control limits

L = Recovery of BS,BSD or both below the laboratory control limits



SAMPLE CHAIN OF CUSTODY/AGREEMENT FORM

PHASE SEPARATION SCIENCE, INC.

www.phaseonline.com email: info@phaseonline.com

PROJECT MOR. Gavid may PHONE NO. 4435646849 SMERTE NR. PRE-INFORM NR. PRINCE NR. PRE-INFORM NR. PRINCE NR. PROJECT MOR. Gavid M. PRE-INFORM NR. PRINCE NR. PROJECT MOR. Gavid M. PRE-INFORM NR. PROJECT M. PROJECT M. PROJECT M. PROJECT M. PRE-INFORM NR. PROJECT M. PROJECT M	CHENT	boowlet & smallwood	IIC OFFICE	loc branc	Jon shore		PS\$Work Order #:	Jer #:	150	15040902	7	PAGE	Ą	
EMAIL: dimay@raven-power.com Fax No.: 4107875577 EMAIL: dimay@raven-power.com Fax No.: Po. No.: Po. No.: Power.com Parandon Flyash & & & & & & & & & & & & & & & & & & &	VEIENT.						Watrix Codes:)		\mathbf{I}		
SAMPLE STAND: COMP STAND: COMP C	PROJECT	- MGR: david may	PHONE	NO.: 4435(346849		SW-Surface Wtr	DW-Drinking	Wrt GW=Gro	and Wtr WW=1	Vaste Wtr 0=0ii	S=Soil WL=Waste	Liquid WS=Waste So	lid W= Wipe
PROJECT NAME. Brandon Flyash Diversity 64/6 PROJECT NO.: To C C C C C C C C C	P. II V	Imay@raven-power.co	m FAX NO.	410	875577	·								Used 🔆
SITE LOCATION: brandon shores PO. NO.: A COMP A COM	PROJECT	NAME: Brandon Flyash	Broken Oum 157	12 ×	ECT NO.:	•		TCL	700				-	j -
LAB NO. SAMPLERS: david may DW CERT NO. E GRAB G GRAB E GRAP E GRAB E GRAP	SITE LOC	ATION: brandon shores			ö			Р Ме						Analysis/ Method
Brandon Flyash & & & & & & & & & & & & & & & & & & &	SAMPLE	₃.david may		ERT NO	 ::			etals	52.25				 Re	Required
Brandon Flyash BRoke	LAB NO		NOi	DATE	TIME	MATRIX (See Codes)	α ω	, -	#1e				REMARKS	≯sx⊦
B から Dum Pift				31-8-15	\vdash	WS		` >					Click to ent	Click to enter Remarks
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Date Time Received By:	Refinquis	1454	Date 4 s R	Time 73	Hecelon (Sive Sa		Data D	eliverables A	Required:		ice Presein: App. Shiping Carter:		
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Relinquished By: (4) Date Time Received By:	Relinquis	hed By: (4)	Date	Time	Received E	Зу:								

6630 Baltimore National Pike • Route 40 West • Baltimore, Maryland 21228 • (410) 747-8770 • (800) 932-9047 • Fax (410) 788-8723
The client (Client Name), by signing, or having client's agent sign, this "Sample Chain of Custody/Agreement Form", agrees to pay for the above requested services per the latest version of the Service Brochure or PSS-provided quotation including any and all attorney's or other reakonable fees if collection becomes necessary.

Final 1.000

Phase Separation Science, Inc

Sample Receipt Checklist

THE STORE		-	-	
Work Order#	15040802		Received By	Shirley Rivera
Client Name	Raven Power Holdin	igs, LLC - BS Pla	Date Received	04/08/2015 12:25:00 PM
Project Name	Brandon Flyash Bro	ken Bag Dumpst	Delivered By	Trans Time Express
Disposal Date	05/13/2015		Tracking No	Not Applicable
			Logged in By	Shirley Rivera
Shipping Contain No. of Coolers	iner(s) 1			
Custody Seal(s Seal(s) Signed	•	N/A N/A	ice Temp (deg (Temp Blank	N/A C) 12 Present No
Documentation	, Dateu :	IV/C	remp blank	riesent No
	th sample labels? dy	Yes Yes	Sampler Nar MD DW Cer	
Sample Contain Appropriate for Intact?	er Specified Analysis?	Yes Yes	Custody Sea Seal(s) Sign	, ,
Labeled and La	bels Legible?	Yes		
Total No. of Sa	mples Received 1		Total No. of	Containers Received 1
Preservation				
Metals			(pH<2)	N/A
Cyanides			(pH>12)	N/A
Sulfide			(pH>9)	N/A
TOC, COD, Ph			(pH<2)	N/A
TOX, TKN, NH	ง, Total Phos OA Vials Rcvd Preser		(pH<2)	N/A N/A
·	ave zero headspace?	-	(pH<2)	N/A
	i at least one unprese			N/A
•	•	·	ed in the comm	ents section below.)
For any Improper documentation of should be analyze preservation shall hand delivered on	preservation conditions any client notification and d as soon as possible, p be considered acceptal	s, list sample 1D, pr s well as client instr preferably in the field ble when received a lected may not meet	reservative added (r ructions. Samples for d at the time of samp t a temperature abo these criteria but sha	eagent ID number) below as well as or pH, chlorine and dissolved oxygen pling. Samples which require thermal ove freezing to 6°C. Samples that are all be considered acceptable if there is
	ed at a temperature g tained from container	_	rees C and ice wa	s not present.
Samples Inspected/	Checklist Completed By: -	Shirley Ri		Date: 04/08/2015
P	M Review and Approval:	5	ı	Date: 04/08/2015
	_			

Page 9 of 9 Final 1.000

Simon Crisp

Analytical Report for

Raven Power Holdings, LLC - HA Wagner Certificate of Analysis No.: 14091912

Project Manager: Ann Couwenhoven
Project Name: FGD Gypsum-Agriculture
Project Location: Brandon Shores



October 7, 2014
Phase Separation Science, Inc.
6630 Baltimore National Pike
Baltimore, MD 21228
Phone: (410) 747-8770

Fax: (410) 788-8723

PHASE SEPARATION SCIENCE, INC.



October 7, 2014

Ann Couwenhoven
Raven Power Holdings, LLC - HA Wagner
1005 Brandon Shores Road
Baltimore, MD 21226

Reference: PSS Work Order(s) No: 14091912

Project Name: FGD Gypsum-Agriculture Project Location: Brandon Shores

Dear Ann Couwenhoven:

This report includes the analytical results from the analyses performed on the samples received under the project name referenced above and identified with the Phase Separation Science (PSS) Work Order(s) numbered 14091912.

All work reported herein has been performed in accordance with current NELAP standards, referenced methodologies, PSS Standard Operating Procedures and the PSS Quality Assurance Manual unless otherwise noted in the Case Narrative Summary. PSS is limited in liability to the actual cost of the sample analysis done.

PSS reserves the right to return any unused samples, extracts or related solutions. Otherwise, the samples are scheduled for disposal, without any further notice, on October 24, 2014. This includes any samples that were received with a request to be held but lacked a specific hold period. It is your responsibility to provide a written request defining a specific disposal date if additional storage is required. Upon receipt, the request will be acknowledged by PSS, thus extending the storage period.

This report shall not be reproduced except in full, without the written approval of an authorized PSS representative. A copy of this report will be retained by PSS for at least 5 years, after which time it will be disposed of without further notice, unless prior arrangements have been made.

We thank you for selecting Phase Separation Science, Inc. to serve your analytical needs. If you have any questions concerning this report, do not hesitate to contact us at 410-747-8770 or info@phaseonline.com.

Sincerely,

Laboratory Manager



Sample Summary

Client Name: Raven Power Holdings, LLC - HA Wagner Project Name: FGD Gypsum-Agriculture

Work Order Number(s):

14091912

The following samples were received under chain of custody by Phase Separation Science (PSS) on 09/19/2014 at 12:32 pm

Lab Sample Id	Sample Id	Matrix	Date/Time Collected	
14091912-001	FGD Gypsum (Raven)	SOIL	09/19/14 09:30	
14091912-002	FGD Gypsum (Raven)	SOIL	09/19/14 09:30	
14091912-003	FGD Gypsum (Raven)	SOIL	09/19/14 09:30	
14091912-004	FGD Gypsum (Raven)	SOIL	09/19/14 09:30	

Please reference the Chain of Custody and Sample Receipt Checklist for specific container counts and preservatives. Any sample conditions not in compliance with sample acceptance criteria are described in Case Narrative Summary.

Notes:

- 1. The presence of a common laboratory contaminant such as methylene chloride may be considered a possible laboratory artifact. Where observed, appropriate consideration of data should be taken.
- 2. Unless otherwise noted in the case narrative, results are reported on a dry weight basis with the exception of pH, flashpoint, moisture, and paint filter test.
- 3. Drinking water samples collected for the purpose of compliance with SDWA may not be suitable for their intended use unless collected by a certified sampler [COMAR 26.08.05.07.C.2].
- 4. The analyses of 1,2-dibromo-3-chloropropane (DBCP) and 1,2-dibromoethane (EDB) by EPA 524.2 and calcium, magnesium, sodium and iron by EPA 200.8 are not currently promulgated for use in testing to meet the Safe Drinking Water Act and as such cannot be used for compliance purposes. The listings of the current promulgated methods for testing in compliance with the Safe Drinking Water Act can be found in the 40 CFR part 141.1, for the primary drinking water contaminates, and part 141.3, for the secondary drinking water contaminates.
- 5. Sample prepared under EPA 3550C with concentrations greater than 20 mg/Kg should employ the microtip extraction procedure if required to meet data quality objectives.
- 6. The analysis of acrolein by EPA 624 must be analyzed within three days of sampling unless pH is adjusted to 4-5 units [40 CFR part 136.3(e)].

Standard Flags/Abbreviations:

- B A target analyte or common laboratory contaminant was identified in the method blank. Its presence indicates possible field or laboratory contamination.
- C Results Pending Final Confirmation.
- E The data exceeds the upper calibration limit; therefore, the concentration is reported as estimated.
- Fail The result exceeds the regulatory level for Toxicity Characteristic (TCLP) as cited in 40 CFR 261.24 Table 1.
- J The target analyte was positively identified below the reporting limit but greater than the LOD.
- LOD Limit of Detection. An estimate of the minimum amount of a substance that an analytical process can reliably detect. An LOD is analyte and matrix specific.
- ND Not Detected at or above the reporting limit.
- RL PSS Reporting Limit.
- U Not detected.

Certifications:

NELAP Certifications: PA 68-03330, VA 460156 State Certifications: MD 179, WV 303 Regulated Soil Permit: P330-12-00268 NSWC USCG Accepted Laboratory LDBE MWAA LD1997-0041-2015

PHASE SEPARATION SCIENCE, INC.



CERTIFICATE OF ANALYSIS

No: 14091912

Raven Power Holdings, LLC - HA Wagner. Baltimore, MD

October 7, 2014

Project Name: FGD Gypsum-Agriculture Project Location: Brandon Shores

Sample ID: FGD Gypsum (Raven)

Date/Time Sampled: 09/19/2014 09:30 PSS Sample ID: 14091912-001

Matrix: SOIL Date/Time Received: 09/19/2014 12:32

Total Mercury Analytical Method: SW-846 7471

Result Units RL Flag Prepared Analyzed **Analyst**

See Attached Results 10/02/14 10/02/14 12:11 4005

Total Metals Analytical Method: SW6010C

Result Units **RL** Flag Prepared Analyzed Analyst

See Attached Results 10/02/14 10/02/14 10:20 4005

Date/Time Sampled: 09/19/2014 09:30 Sample ID: FGD Gypsum (Raven)

PSS Sample ID: 14091912-002

Matrix: SOIL Date/Time Received: 09/19/2014 12:32

Total Metals Analytical Method: SW-846 6020 A

Result Units **RL Flag** Prepared Analyzed **Analyst**

See Attached Results 10/01/14 10/01/14 12:40 4005

Mercury Analytical Method: SW7470

Result Units RL Flag Prepared Analyzed **Analyst**

See Attached Results 09/29/14 09/29/14 15:32 4005

Sample ID: FGD Gypsum (Raven) Date/Time Sampled: 09/19/2014 09:30 PSS Sample ID: 14091912-003 Date/Time Received: 09/19/2014 12:32 Matrix: SOIL

TCLP Metals Analytical Method: SW-846 6020 A Preparation Method: 3010A

_	Result	Units	RL Flag	Dil TO	LP Limit	Prepared	Analyzed	Analyst
Arsenic	ND	mg/L	0.050	1	5	09/24/14	09/24/14 16:24	1034
Barium	ND	mg/L	1.0	1	100	09/24/14	09/24/14 16:24	1034
Cadmium	ND	mg/L	0.050	1	1	09/24/14	09/24/14 16:24	1034
Chromium	ND	mg/L	0.050	1	5	09/24/14	09/24/14 16:24	1034
Lead	ND	mg/L	0.050	1	5	09/24/14	09/24/14 16:24	1034
Mercury	ND	mg/L	0.0020	1	0.2	09/24/14	09/24/14 16:24	1034
Selenium	ND	mg/L	0.050	1	1	09/24/14	09/24/14 16:24	1034
Silver	ND	mg/L	0.050	1	5	09/24/14	09/24/14 16:24	1034

PHASE SEPARATION SCIENCE, INC.



CERTIFICATE OF ANALYSIS

No: 14091912

Raven Power Holdings, LLC - HA Wagner, Baltimore, MD

October 7, 2014

Project Name: FGD Gypsum-Agriculture Project Location: Brandon Shores

Sample ID: FGD Gypsum (Raven)

Matrix: SOIL

Date/Time Sampled: 09/19/2014 09:30 PSS Sample ID: 14091912-004

Date/Time Received: 09/19/2014 12:32

Inorganic Anions Analytical Method: EPA 300.0 Preparation Method: E300.0P

	Result	Units	RL Flag	Dil	Prepared	Analyzed	Analyst
Bromide	ND	mg/L	5.0	1	09/26/14(09/26/14 14:00	1053
Chloride	ND	mg/L	5.0	1	09/26/14(09/26/14 14:00	1053
Fluoride	0.27	mg/L	0.10	1	09/26/14 (09/26/14 14:00	1053
Nitrate (as N)	ND	mg/L	0.10	1	09/26/14 (09/26/14 14:00	1053
Nitrite (as N)	ND	mg/L	0.10	1	09/26/14	09/26/14 14:00	1053
Sulfate	1,300	mg/L	50	10	09/26/14	09/26/14 14:28	1053

ENVIRO-CHEM LABORATORIES, INC.



47 Loveton Circle. Suite K . Sparks. Maryland 21152

410-472-1112

FINAL REPORT OF ANALYSIS

Phase Separation Science 6630 Baltimore Nat. Pike Baltimore, MD 21228

PROJECT NAME: [none]
REPORT DATE: 10/07/2014
REPORT NBR: 141007105159

LAB#: E037082-01

LOCATION:

DATE SAMPLED: 09/19/2014
DATE RECEIVED: 09/26/2014
DELIVERED BY: Courier

SAMPLE ID: 14091912-001

TIME SAMPLED: 9:30AM TIME RECEIVED: 12:35PM RECEIVED BY: Ginny Shellcy

SAMPLER-

COMMENTS:

www.enviro-chem.net

Page 1 of 13

Enviro-Chem Laboratories, Inc.



47 Loveton Circle, Suite K • Sparks, Maryland 21152

410-472-1112

ANALY	rsis	METHOD	analysis date/time	ВҮ	RESULT	Qual	REPORTING LIMIT				
Meta	Metals by Enviro-Chem										
\$	Lithium	EPA 6010C	10/07/14 09:10	CHK	< 1.85 mg/kg dry		1.85				
\$	Silicon	EPA 6010C	10/06/14 16:28	CHK	294 mg/kg đry		44.6				
\$	Strontium	EPA 6020A	10/02/14 11:19	CHK	43.1 mg/kg dry		1.92				
\$	Aluminum	EPA 6010C	10/02/14 14:30	MAP	324 mg/kg dry		23.9				
*!	Antimony	EPA 6020A	10/02/14 11:19	CHK	< 0.478 mg/kg dry		0.478				
* !	Arsenic	EPA 6020A	10/02/14 11:19	CHK	< 0.478 mg/kg dry		0.478				
* 1	Barium	EPA 6020A	10/02/14 11:19	CHK	8.67 mg/kg dry		0.478				
* 1	Beryllium	EPA 6020A	10/02/14 11:19	CHK	< 0.478 mg/kg dry		0,478				
\$	Boron	EPA 6010C	10/06/14 14:55	CHK	< 11.5 mg/kg dry		11.5				
*!	Cadmium	EPA 6020A	10/02/14 11:19	CHK	< 0.478 mg/kg dry		0,478				
\$	Calcium	EPA 6010C	10/02/14 12:56	MAP	234000 mg/kg dry		239				
*!	Chromium	EPA 6020A	10/02/14 11:19	CHK	1.51 mg/kg dry		0.478				
\$	Cobalt	EPA 6020A	10/02/14 11:19	CHK	< 0.478 mg/kg dry		0.478				
* 1	Copper	EPA 6020A	10/02/14 11:19	CHK	< 1.19 mg/kg dry		1,19				
\$	Iron	EPA 6010C	10/02/14 10:20	MAP	352 mg/kg dry		11.9				
* !	Lead	EPA 6020A	10/02/14 11:19	CHK	3.12 mg/kg dry		0.478				
\$	Magnesium	EPA 6010C	10/02/14 12:09	MAP	215 mg/kg dry		23.9				
\$	Manganese	EPA 6010C	10/02/14 10:20	MAP	10.7 mg/kg dry		2,39				
*!	Mercury	EPA 7471	10/02/14 12:11	CHK	0.365 mg/kg dry		0.0573				
\$	Molybdenum	EPA 6020A	10/02/14 11:19	CHK	< 2.39 mg/kg dry		2.39				
*!	Nickel	EPA 6020A	10/02/14 11:19	CHK	< 2.39 mg/kg dry		2.39				
\$	Phosphorus	EPA 6010C	10/03/14 11:24	CHK	< 99.3 mg/kg dry		99.3				
\$	Potassium	EPA 6010C	10/02/14 12:09	MAP	< 239 mg/kg dry		239				
* 1	Selenium	EPA 6020A	10/02/14 11:19	CHK	6.13 mg/kg dry		0.478				
\$	Sodium	EPA 6010C	10/02/14 12:09	MAP	< 478 mg/kg dry		478				
\$	Sulfur (as S)	EPA 6010C	10/03/14 14:18	CHK	146000 mg/kg dry		6210				
* !	Thallium	EPA 6020A	10/02/14 11:19	CHK	< 0.478 mg/kg dry		0.478				
\$	Vanadium	EPA 6020A	10/02/14 11:19	CHK	0.789 mg/kg dry		0.478				
*!	Zinc	EPA 6020A	10/02/14 11:19	CHK	5.03 mg/kg dry		2.39				
Wet	Chemistry by Enviro	-Chem									
\$	% Solids	SM 2540G	09/29/14 11:19	CMA	80.5%		1.00				

Page 2 of 13

ENVIRO-CHEM LABORATORIES, INC.



47 Loveton Circle. Suite K . Sparks. Maryland 21152

410-472-1112

FINAL REPORT OF ANALYSIS

Phase Separation Science 6630 Baltimore Nat. Pike Baltimore, MD 21228

PROJECT NAME: [none]
REPORT DATE: 10/07/2014 REPORT NBR: 141007105159

SAMPLER-

LAB#: E037082-02

LOCATION:

DATE SAMPLED: 09/19/2014 DATE RECEIVED: 09/26/2014 DELIVERED BY: Courier

SAMPLE ID: 14091912-002

TIME SAMPLED: 9:30AM TIME RECEIVED: 12:35PM RECEIVED BY: Ginny Shelley

COMMENTS:

ANAL	(SIS	METHOD	ANALYSIS DATE/TIME	ВУ	RESULT	REPORTING Qual LIMIT
Meta	ls by Enviro-Chem					
\$	Aluminum	EPA 6010C	10/02/14 14:15	MAP	0.482 mg/L	0.200
*!	Antimony	EPA 6010C	10/01/14 12:40	MAP	< 0.100 mg/L	0.100
* !	Arsenic	EPA 6010C	10/01/14 12:40	MAP	< 0.050 mg/L	0.050
* 1	Barium	EPA 6010C	10/01/14 12:40	MAP	0.020 mg/L	0.020
* <u>1</u>	Beryllium	EPA 6010C	10/01/14 12:40	MAP	< 0.002 mg/L	0.002
\$	Boron	EPA 200.7	10/06/14 14:42	CHK	0.019 mg/L	0.010
* 1	Cadmium	EPA 6010C	10/01/14 13:44	MAP	$< 0.005 \mathrm{mg/L}$	0.005
\$	Calcium	EPA 6010C	10/02/14 12:47	MAP	634 mg/L	1.00
* 1	Chromium	EPA 6010C	10/01/14 12:40	MAP	< 0.010 mg/L	0.010
\$	Cobalt	EPA 6010C	10/01/14 14:50	MAP	< 0.010 mg/L	0.010
* !	Copper	EPA 6010C	10/01/14 12:40	MAP	< 0.020 mg/L	0.020
\$	Iron	EPA 6010C	10/02/14 10:07	MAP	0.262 mg/L	0.050
* !	Lead	EPA 6010C	10/01/14 13:44	MAP	< 0.050 mg/L	0.050
\$	Magnesium	EPA 6010C	10/02/14 11:48	MAP	5.38 mg/L	0.100
\$	Manganese	EPA 6010C	10/02/14 10:07	MAP	0.035 mg/L	0.010
* 1	Mercury	EPA 7470	09/29/14 15:32	CHK	< 0.0010 mg/L	0.0010
\$	Molybdenum	EPA 6010C	10/06/14 14:06	MAP	< 0.050 mg/L	0.050
* 1	Nickel	EPA 6010C	10/01/14 12:40	MAP	< 0.020 mg/L	0.020
\$	Phosphorus, as P	EPA 6010C	10/03/14 11:01	CHK	< 0.200 mg/L	0.200
\$	Potassium	EPA 6010C	10/02/14 11:48	MAP	2.56 mg/L	1.00
* 1	Selenium	EPA 6010C	10/01/14 12:40	MAP	< 0.050 mg/L	0.050
\$	Sodium	EPA 6010C	10/02/14 11:48	MAP	20.5 mg/L	1.00
\$	Strontium	EPA 200.7	10/06/14 15:53	CHK	$0.228~{ m mg/L}$	0.010
\$	Sulfur (as S)	EPA 6010C	10/03/14 12:48	CHK	509 mg/L	5.00
* <u>i</u>	Thallium	EPA 6010C	10/02/14 09:19	MAP	< 0.020 mg/L	0.020
\$	Vanadium	EPA 6010C	10/01/14 14:50	MAP	< 0.010 mg/L	0,010
*!	Zinc	EPA 6010C	10/01/14 12:40	MAP	$0.045~\mathrm{mg/L}$	0.020

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ENUIRO-CHEM LABORATORIES, INC.



47 Loveton Circle, Suite K • Sparks, Maryland 21152

410-472-1112

FINAL REPORT OF ANALYSIS

Phase Separation Science 6630 Baltimore Nat. Pike Baltimore, MD 21228

PROJECT NAME: [none]
REPORT DATE: 10/07/2014 REPORT NBR: 141007105159

LAB#: F037082-03

LOCATION:

DATE SAMPLED: 09/26/2014 DATE RECEIVED: 09/26/2014 DELIVERED BY: Courier

SAMPLE ID: 14091912-004

TIME SAMPLED: 9:30AM TIME RECEIVED: 12:35PM RECEIVED BY: Ginny Shelley SAMPLER-

COMMENTS:

METHOD ANALYSIS

ANALYSIS DATE/TIME

ΒY

RESULT

Qual

REPORTING

LIMIT

Wet Chemistry by Enviro-Chem

\$ Phosphorus, Ortho EPA 365.1 10/02/14 12:01 SES

 $< 0.050 \, \text{mg/L}$

0.050

Stephen Shelley Laboratory Director

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ENUIRO-CHEM LABORATORIES, INC.



47 Loveton Circle, Suite K . Sparks, Maryland 21152

410-472-1112

Certifications

Qualifier(s)

#192 # - State of Maryland Certfication 68-04873 * - NELAP Certification 2797 ! - VELAP Certification

- # Indicates a MD certified Analyte
- * Indicates a NELAP certified Analyte
- ! Indicates a VELAP certified Analyte
- \$ Not a certified Analyte

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Analyte QC Type	Sample Source	Date Prep'd	Date Analyzed	Result	MRL	Units	-	Source Result	% REC	% REC Limits	RPD	RPD Limit
Batch B4I0265												
Mercury												
Blank		09/29/2014	09/29/2014	<0.0010	0.0010	mq/L						
Duplicate	E037063-03	09/29/2014	09/29/2014	<0.0010	0.0010	mg/L		ND				20
LCS	D033063 03	09/29/2014	09/29/2014	0.0036	0.0010	mg/L	0.00400	MD	89.1	85-115		
Matrix Spike	E037063-03	09/29/2014	09/29/2014	0.0040	0.0010	mg/L	0.00400	ND	100	70-130		
Batch B4I0270												
Duplicate	E037092-01	09/29/2014	09/29/2014	81.4	1.00	ę		81.1			0.334	20
Duplicate	E037090-01	09/29/2014	09/29/2014	86.6	1.00	ą.		86.5			0.0811	20
Batch B4I0276												
Phosphorus, as	P											
Blank		09/30/2014	10/03/2014	<0.200	0.200	mg/L						
Duplicate	E037082-02	09/30/2014	10/03/2014	<0.200	0.200	mg/L		CK				20
LCS		09/30/2014	10/03/2014	10.0	0.200	mg/I.	10.0		100	80-120		
Matrix Spike	E037083-01	09/30/2014	10/03/2014	11.0	0.200	mg/L	10.0	CM	110	75-125		
Sulfur (as S)												
Blank		09/30/2014	10/03/2014	<0.100	0.100	mg/L						
Duplicate	E037082-02	09/30/2014	10/03/2014	501	5.00	mg/L		5C9			1.48	20
LCS		09/30/2014	10/03/2014	17.1	0.100	mg/L	16.6		103	80-120		
Matrix Spike	E037083-01	09/30/2014	10/03/2014	204	1.00	mg/L	16.6	183	124	75-125		
Batch B4I0277												
Boron												
Blank		09/30/2014	10/06/2014	<0.010	0.010	mg/L						
Duplicate	E037082-02	09/30/2014	10/06/2014	0.017	0.010	mg/L		0.019	06.4	05 115	NC	20
LCS Matrix Spike	E037082-02	09/30/2014 09/30/2014	10/06/2014 10/06/2014	0.864 0.861	0.010	mg/L mg/L	1.00	0.019	86.4 84.2	85-115 70-130		
Marrix Spike	E037062-02	03/30/2014	10/00/2014	0.001	0.510	1119715	1.00	0.015	01.2	70 130		
Molybdenum												
Blank		09/30/2014	10/06/2014	<0.050	0.050	mg/I₁						2.0
Duplicate	E037082-02	09/30/2014	10/06/2014	<0.050	0.050 0.050	mg/L	1 00	ND	101	80-120		20
LCS Matrix Spike	E037082-02	09/30/2014 09/30/2014	10/06/2014 10/06/2014	1.01	0.050	mg/L mg/L	1.00 1.00	ND	101	75-125		
Mattix Spike	1037002 02	07,3072011	10,00,2011	,								
Strontium												
Blank		09/30/2014	10/06/2014	<0.010	0.010	mg/L		0.000				24
Duplicate	E037082-02	09/30/2014	10/06/2014	0.239	0.010	mg/L	1.00	0.228	103	85-115	4.71	20
LCS Matrix Spike	E037082-02	09/30/2014 09/30/2014	10/06/2014 10/06/2014	1.03 1.21	0.010	mg/L mg/L	1.00	0.228	98.4	70-130		
Edity phive	200,000 02	20,00,2014	,,					· · ·				
Batch B4I0278 Aluminum												
Blank		09/30/2014	10/02/2014	<0.200	0.200	mg/L						
Duplicate	E037082-02	09/30/2014	10/02/2014	0.238	0.200	mg/L		0.482			NC	20
LCS	naancee ce	09/30/2014	10/02/2014	2.04	0.200	mg/L	2.00	0 400	102 86.8	80-120 75-125		
Matrix Spike	E037082-02	09/30/2014	10/02/2014	2.22	0.200	mg/L	2.00	0.482	00.0	13-125		

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REPORT NBR: 141007105159

Enviro-Chem

REPORT NBR: 141007105159

Analyte QC Type	Sample Source	Date Prep'd	Date Analyzed	Result	MRL	Units		Source Result	% REC	% REC Limits	RPD	RPD Limít
Batch B4I0278	(Continued)											
Antimony												
Blank		09/30/2014	10/01/2014	<0.100	0.100	mg/L						
Duplicate	E037082-02	09/30/2014	10/01/2014	<0.100	0.100	mg/L		CM				20
LCS		09/30/2014	10/01/2014	0.505	0.100	mg/L	0.500		101	80-120		
Matrix Spike	E037082-02	09/30/2014	10/01/2014	0.547	0.100	mg/L	0.500	СК	109	75-125		
Arsenic												
Blank		09/30/2014	10/01/2914	<0.050	0.050	mg/L						
Duplicate	EC37082-02	09/30/2014	10/01/2014	<0.050	0.050	mg/L		N⊃				20
LCS		09/30/2014	10/01/2014	1.99	0.050	${\tt mg/L}$	2.00		99.3	80-120		
Matrix Spike	EC37082-02	09/30/2014	10/01/2014	2.19	0.050	mg/L	2.00	ИЭ	110	75-125		
Barium												
Blank		09/30/2014	10/01/2014	<0.020	0.020	mg/L						
Duplicate	EQ37082-02	09/30/2014	10/01/2014	0.021	0.020	mg/L		CR				20
LCS		09/30/2014	10/01/2014	1.98	0.020	mq/L	2.00		99.2	80-120		
Matrix Spike	E037082-02	09/30/2014	10/01/2014	2.04	0.020	mg/L	2,00	CN	102	75-125		
Beryllium												
Blank		09/30/2014	10/01/2014	<0.002	0.002	mq/L						
Duplicate	E037082-02	09/30/2014	10/01/2014	<0.002	0.002	mg/L		ND				20
LCS		09/30/2014	10/01/2014	0.049	0.002	mg/L	0.0500		98.0	80-120		
Matrix Spike	E037082-02		10/01/2014	0.046	0.002	mg/L	0.0500	ND	92.0	75-125		
Cadmium												
Blank		09/30/2014	10/01/2014	<0.005	0.005	mq/L						
Duplicate	E037082-02	09/30/2014	10/01/2014	<0.005	0.005	mg/L		ND				20
LCS	203.002 02	09/30/2014	10/01/2014	0.049	0.005	ng/L	0.0500		98.0	80-120		
Matrix Spike	E037082-02	09/30/2014	10/01/2014	0.047	0.005	mg/L	0.0500	ND	94.0	75-125		
Calcium												
Blank		09/30/2014	10/02/2014	<0.100	0.100	mq/L						
	E037082-02	09/30/2014	10/02/2014	639	1.00	mg/L		634			0.691	20
Duplicate LCS	5037002-02	09/30/2014	10/02/2014	5.27	0.100	mg/L	5.00	031	105	80-120	01071	- 4
Matrix Spike	E037082-02	09/30/2014	10/02/2014	625	1.00	mg/L	5.00	634	NR	75-125		
Chromium												
		09/30/2014	10/01/2014	<0.010	0.010	mg/L						
Blank	E037082-02	09/30/2014	10/01/2014	<0.010	0.010	mq/L		ND				20
Duplicate	E037002-02	09/30/2014	10/01/2014	0.199	0.010	mg/L	0.200	1.2	99.5	80-120		
LCS Matrix Spike	EQ37082-02	09/30/2014	10/01/2014	0.205	0.010	mg/L	0.200	ND	102	75-125		
Cobalt												
Cobalt		09/30/2014	10/01/2014	<0.010	0.010	mg/L						
Blank Bu-licate	EU31003 03	09/30/2014	10/01/2014	<0.010	0.010	mq/L		CK				20
Duplicate	E037082-02	09/30/2014	10/01/2014	0.486	0.010	mg/L	0.500	.1.5	97.2	80-120		20
LCS Matrix Spike	E037082-02	09/30/2014	10/01/2014	0.484	0.010	mg/L	0.500	ND	96.8	75-125		
Conner												
Copper		00/20/2014	10/01/2014	<0.020	0.020	mcr / 1						
Blank	D017000 00	09/30/2014	10/01/2014	<0.020 <0.020	0.020	mg/L mg/L		ND				20
Duplicate	E037082-02	09/30/2014	10/01/2014	0.254	0.020	mg/L	0.250	MD	102	80-120		_ 0
LCS	E027000 00	09/30/2014	10/01/2014		0.020		0.250	ND	98.8	75-125		
Matrix Spike	E037082-02	09/30/2014	10/01/2014	0.247	V.UZU	mg/L	0.200	MD	2010	10-TZJ		

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REPORT NBR: 141007105159

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Analyte QC Type	Sample Source	Date Prep'd	Date Analyzed	Result	MRI.	Units	-	Source Result	% REC	% REC Limits	RPD	RPD Limit
Batch B4I0278	(Continued)											
Iron												
Blank		09/30/2014	10/02/2014	<0.050	0.050	mg/1.						
Duplicate	E037082-02	09/30/2014	10/02/2014	0.247	0.050	mg/L		0.262			5.89	20
LCS		09/30/2014	10/02/2014	0.993	0.050	mq/L	1.00	0.202	99.3	80-120	J,09	20
Matrix Spike	E037082-02	09/30/2014	10/02/2014	1,18	0.050	mg/L	1.00	0.262	91.3	75-125		
Lead												
Blank		09/30/2014	10/01/2014	<0.050	0.050	mq/L						
Duplicate	E037082-02	09/30/2014	10/01/2014	<0.050	0.050	mg/L		ND				0.0
LCS	1007.002 02	09/30/2014	10/01/2014	0.485	0.050	-	0.500	MIL	07.0			20
Matrix Spike	E037082-02		10/01/2014	0.493	0.050	mg/L mg/L	0.500 0.500	СN	97.0 98.6	80-120 75-125		
Magnesium												
=		00/20/2014	10/02/0014	40 100								
Blank	mannan an	09/30/2014	10/02/2014	<0.100	0.100	mg/L						
Duplicate	E037082-02	09/30/2014	10/02/2014	5.50	0.100	mg/L		5.38			2.39	20
LCS	B0077000 00	09/30/2014	10/02/2014	5.02	0.100	mg/L	5.00	_	100	80-120		
Matrix Spike	E037082-02	09/30/2014	10/02/2014	10.3	0.100	mg/L	5.00	5.38	98.3	75-125		
Manganese												
Blank		09/30/2014	10/02/2014	<0.010	0.010	mg/L						
Duplicate	E037082-02	09/30/2014	10/02/2014	0.035	0.010	mg/L		0.035			NC	20
LCS		09/30/2014	10/02/2014	0.482	0.010	mg/L	0.500		96.4	80-120		
Matrix Spike	E037082-02	09/30/2014	10/02/2014	0.503	0.010	mg/L	0.500	0.035	93.6	75-125		
Nickel												
Blank		09/30/2014	10/01/2014	<0.020	0.020	mg/L						
Duplicate	E037082-02	09/30/2014	10/01/2014	<0.020	0.020	mg/L		ND				20
LCS		09/30/2014	10/01/2014	0.493	0.020	mg/L	0.500		98.6	80-120		
Matrix Spike	E037082-02	09/30/2014	10/01/2014	0.526	0.020	mg/L	0.500	ND	105	75-125		
Potassium												
Blank		09/30/2014	10/02/2014	<1.00	1,00	mg/L						
Duplicate	E037082-02	09/30/2014	10/02/2014	2.57	1.00	mg/L		2.56			NC	20
LCS	20370011 02	09/30/2014	10/02/2014	4.94	1.00	mg/L	5.00	2.50	98.8	80-120	ING	20
Matrix Spike	E037082-02	09/30/2014	10/02/2014	7.39	1.00	mg/L	5.00	2.56	96.6	75-125		
Selenium												
Blank		09/30/2014	10/01/2014	<0.050	0.050							
	E037093 03				0.050	mg/L						
Duplicate	E037082-02	09/30/2014	10/01/2014	<0.050	0.050	mg/L		ND				20
LCS Matrix Spike	E037082-02	09/30/2014 09/30/2014	10/01/2014 10/01/2014	2.01 2.26	0.050 0.050	mg/L mg/L	2.00 2.00	ND	101 113	80~120 75~125		
0 - 14												
Sodium		00/20/2014	10/02/2014	×1.00	1 00	ma /3						
Blank	B033000 00	09/30/2014		<1.00	1.00	mg/L		00.5			0.57	0.0
Duplicate	E037082-02	09/30/2014	10/02/2014	21.1	1.00	mg/L	F 00	20.5			2,57	20
LCS Matrix Spike	E037082-02	09/30/2014 09/30/2014	10/02/2014 10/02/2014	5.46 24.8	1.00	mg/L mg/L	5.00 5.00	20.5	109 85,7	80-120 75-125		
_						=						
Thallium		BB / 7B / 7B / 7	10/03/2011	<0.00C	0.000							
Blank	B003688 65	09/30/2014		<0.020	0.020	mg/L						0.5
Duplicate	E037082-02	09/30/2014	10/02/2014	<0.020	0.020	mg/L		ND				20
LCS	BB38686 55	09/30/2014	10/02/2014	1.87	0.020	mg/L	2.00		93.4	80-120		
Matrix Spike	E037082-02	09/30/2014	10/02/2014	1.96	0.020	mg/I.	2.00	ND	98.1	75-125		

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REPORT NBR: 141007105159

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Analyte QC Type	Sample Source	Date Prep'd	Date Analyzed	Result	MRL	Units		Source Result	% REC	% REC Limits	RPD	RPD Limit
Batch B4I0278	(Continued)											
Vanadium												
Blank		09/30/2014	10/01/2014	<0.010	0.010	mg/L						
Duplicate	E037082-02	09/30/2014	10/01/2014	<0.010	0.010	mg/L		ND				20
LCS		09/30/2014	10/01/2014	0.502	0.010	mg/L	0.500		100	80-120		
Matrix Spike	E037082-02	09/30/2014	10/01/2014	0.507	0.010	mg/L	0.500	ND	101	75-125		
Zinc												
Blank		09/30/2014	10/01/2014	<0.020	0.020	mg/L						
Duplicate	E037082-02	09/30/2014	10/01/2014	0.047	0.020	mg/L		0.045			NC	20
LCS		09/30/2014	10/01/2014	0.507	0.020	mg/L	0.500		101	80-120		
Matrix Spike	E037082-02	09/30/2014	10/01/2014	0.577	0.020	mg/L	0.500	0.045	106	75-125		
Batch B410280												
Antimony												
Blank		09/30/2014	10/02/2014	<0.200	0.200	ng/kg wet						
	E037082-01	09/30/2014	10/02/2014	<0.478		ng/kg dry		ND				20
Duplicate	B037002 01	09/30/2014	10/02/2014	18.8		ng/kg wet	20.0		93.9	80-120		
LCS Matrix Spike	E037082-01	09/30/2014	10/02/2014	22.6		ng/kg dry	24.8	ND	90.9	75-125		
Matrix Spike	E01,002 01	03/30/2011	10, 00, 2011	0		9,91	2					
Arsenic												
Blank		09/30/2014	10/02/2014	<0.200	0.200 1	ng/kg wet						
Barium												
Blank		09/30/2014	10/02/2014	<0.200	0.200	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	8.26	0.478	mg/kg dry		8,67			4.91	20
LCS		09/30/2014	10/02/2014	18.2	0.400 1	mg/kg wet	20.0		91,1	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	28.2	0.497	mg/kg dry	24.8	8.67	78.7	75-125		
Beryllium												
Blank		09/30/2014	10/02/2014	<0.200	0.200:	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	<0.478	0.478	mg/kg dry		NЭ				20
LCS		09/30/2014	10/02/2014	18.4	0.400:	mg/kg wet	20.0		92.0	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	21,2	0.497	mg/kg dry	24.8	ND	85.5	75-125		
Cadmium												
Blank		09/30/2014	10/02/2014	<0,200		mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	<0.478		mg/kg dry		ND				20
LCS		09/30/2014	10/02/2014	18.6		mg/kg wet			93.0	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	22.3	0.497	mg/kg dry	24.8	ND	89.6	75-125		
Chromium												
Blank		09/30/2014	10/02/2014	<0.200	0.200	mq/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	1,47		mg/kg dry		1.51			NC	20
LCS		09/30/2014	10/02/2014	17.8		mg/kg wet			89.2	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	23.2	0.497	mg/kg dry	24.8	1.51	87.4	75-125		
Cobalt												
Blank		09/30/2014	10/02/2014	<0.200		mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	<0.478	0.478	mg/kg dry		ND				20
LCS		09/30/2014	10/02/2014	17.1	0.400	mg/kg wet	20.0		85.6	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	20.3	0.497	mg/kg dry	24.8	ND	81.6	75-125		

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REPORT NBR: 141007105159

Enviro-Chem

Analyte QC Type	Sample Source	Date Prep'd	Date Analyzed	Result	MRL	Units		Source Result	% REC	% REC Limits	RPD	RPD Limit
Batch B4I0280	(Continued)			, .				<u> </u>				
Copper												
Blank		09/30/2014	10/02/2014	<0.500	0.500	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	<1.19	1.19	mg/kg dry		ND				20
LCS		09/30/2014	10/02/2014	18.2	1.00	mg/kg wet	20.0		91.1	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	20.6	1,24	mg/kg dry	24.8	ND	82.8	75-125		
Lead												
Blank		09/30/2014	10/02/2014	<0.200	0.200	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	3.23	0.478	mg/kg dry		3.12			3.26	20
LCS		09/30/2014	10/02/2014	18.7		mg/kg wet	20.0		93.3	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	26.4		mg∕kg dry	24.8	3.12	93.6	75-125		
Molybdenum												
Blank		09/30/2014	10/02/2014	<1.00	1.00	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	<2.39	2.39	mg/kg dry		ND				20
LCS		09/30/2014	10/02/2014	18.5		mg/kg wet	20.0		92.7	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	23.7	2.48	mg/kg dry	24.8	СИ	95.4	75-125		
Nickel												
Blank		09/30/2014	10/02/2014	<1.00	1.00	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	<2.39		mg/kg dry		ND				20
LCS		09/30/2014	10/02/2014	18.9		mq/kg wet	20.0		94.7	80-120		20
Matrix Spike	E037082-01	09/30/2014	10/02/2014	22.0		mg/kg dry	24.8	ND	88.4	75-125		
Selenium												
Blank		09/30/2014	10/02/2014	<0.200	0.200	mg/kg wet						
Duplicate	E037082-01	09/30/2014		6.63		mg/kg dry		6.13			7,79	20
ıcs		09/30/2014	10/02/2014	18.8		mg/kg wet	20.0	*****	94.2	80-120		20
Matrix Spike	E037082-01	09/30/2014	10/02/2014	28.3		mg/kg dry	24.8	6,13	89.4	75-125		
Strontium												
Blank		09/30/2014	10/02/2014	<1.00	1.00	mg/kg wet						
Duplicate	E037082-01	09/30/2014		38.7		mg/kg dry		43.1			10.7	200
Thallium												
Blank		09/30/2014	10/02/2014	<0.200	ი აიი -	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	<0.478		mg/kg wet mg/kg dry		ND				20
LCS	110117002 01	09/30/2014	10/02/2014	19.5		mg/kg wet	20.0	ND	97.4	80-120		20
Matrix Spike	E037082-01	09/30/2014		25.4		mg/kg dry	24.8	ND	102	75-125		
Vanadium												
Blank		09/30/2014	10/02/2014	<0.200	0.200	mg/kg wet						
Duplicate	E037082-01		10/02/2014	0.749		mg/kg wet mg/kg dry		0.789			NC	20
LCS	D037002 01	09/30/2014	10/02/2014	16.0		mg/kg diy mg/kg wet	20.0	0.703	90.2	80-120	110	20
Matrix Spike	E037082-01	09/30/2014		23.8		mg/kg dry	24.8	0.789	92.8	75-125		
Zinc												
-		09/30/2014	10/02/2017	<1.00	1 00	ma/ka ···o+						
Blank Duplicate	E037082-01	09/30/2014		5.65		mg/kg wet mg/kg dry		5.03			NC	20
LCS	2037002 VI	09/30/2014		18.9		mg/kg ary mg/kg wet	20.0	J. U.J	94.4	80-120	.10	LU
Matrix Spike	E037082-01	09/30/2014		25.1		mg/kg wet mg/kg dry	24.8	5.03	80.9	75-125		
-												

Batch B4I0281

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REPORT NBR: 141007105159

Enviro-Chem

Analyte QC Type	Sample Source	Date Prep'd	Date Analyzed	Result	MRI.	Units	-	Source Result	% REC	% REC Limits	RPD	RPD Limit
Batch B4I0281	(Continued)									-		
Aluminum												
Blank		09/30/2014	10/02/2014	<20.0	20.0	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	466		mg/kg dry		324			36.1*	20
LCS			10/02/2014	379	20.0	mg/kg wet	400		94.8	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	716	22.6	mg∕kg dry	452	324	86.9	75-125		
Calcium												
Blank		09/30/2014	10/02/2014	<20.0	20.0	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	118000	239	mg/kg dry		234000			66.0*	20
LCS		09/30/2014	10/02/2014	1890		mg/kg wet	2000		94.7	80-120		
Matríx Spike	E037082-01	09/30/2014	10/02/2014	256000	226	mg/kg dry	2260	234000	940*	75-125		
Iron												
Blank		09/30/2014	10/02/2014	<10.0	10.0	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	385	11.9	mg/kg dry		352			9.01	20
LCS		09/30/2014	10/02/2014	185	10.0	mg/kg wet	200		92.5	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	519	11.3	mg/kg dry	226	352	73.9*	75-125		
Magnesium												
Biank		09/30/2014	10/02/2014	<20.0	20.0	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	244		mg/kg dry		215			12.6	20
LCS		09/30/2014	10/02/2014	1880		mq/kg wet	2000		94.0	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	2200		mg/kg dry	2260	215	88.1	75-125		
Manganese												
Blank		09/30/2014	10/02/2014	<2.00	2.00	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	10.5		mg/kg dry		10.7			2.25	20
LCS		09/30/2014	10/02/2014	90.0		mg/kg wet	100		90.0	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	103	2.26	mg/kg dry	113	10,7	81.7	75-125		
Potassium												
Blank		09/30/2014	10/02/2014	<200	200 :	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/02/2014	<239		mg/kg dry		CK				20
I.CS		09/30/2014	10/02/2014	1780		mg/kg wet	2000		89.1	80-120		
Matrix Spike	E037082-01	09/30/2014	10/02/2014	2320		mg/kg dry	2260	ND	103	75-125		
Sodium												
Blank		09/30/2014	10/02/2014	<400	400	mg/kg wet						
Duplicate	E037082-01	09/30/2014		<478		mg/kg dry		ND				20
LCS		09/30/2014		1900		mg/kg wet	200G		95.1	80-120		2.0
Matrix Spike	E037082-01	09/30/2014	10/02/2014	2310		mg/kg dry	2260	ND	102	75-125		
Dates DATAGOG												
Batch B4I0282 Boron												
Blank		09/30/2014	10/06/2014	<10.0	10 0	mg/kg wet						
Duplicate	E037082-01		10/06/2014	<12.4		mg/kg wet mg/kg dry		NЭ				200
LCS		09/30/2014	10/06/2014	159		mg/kg wet	200		79.6*	80-120		200
Matrix Spike	E037082-01		10/06/2014	189		mg/kg dry	248	ND	76.1	75-125		
Lithium												
Blank		09/30/2014	10/07/2014	<2.00	2.00	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/07/2014	<2.00		mg/kg dry		ND				200
LCS		09/30/2014	10/07/2014	193		mg/kg wet	200	-	96.6	0-200		-
Matrix Spike	E037082-01	09/30/2014		256		mg/kg dry	248	ND	103	0-200		

Batch B410283

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REPORT NBR: 141007105159

Enviro-Chem

Analyte QC Type	Sample Source	Date Prep'd	Date Analyzed	Resu lt	MRL	Units		Source Result	% REC	% REC Limits	RPD	RPD Limit
Batch B4I0283	(Continued)											
Phosphorus												
Blank		09/30/2014	10/03/2014	<80.0	80.01	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/03/2014	<93.7		mg/kg dry		ND				20
LCS		09/30/2014	10/03/2014	1830		mg/kg wet	2000		91.7	80-120		
Matrix Spike	E037082-01	09/30/2014	10/03/2014	1890	78.8 1	mg/kg dry	1970	ND	95.7	75-125		
Sulfur (as S)												
Blank		09/30/2014	10/03/2014	<100	100 t	mg/kg wet						
Duplicate	E037082-01	09/30/2014	10/03/2014	117000	5860 i	mg/kg dry		146000			22.1*	20
LCS		09/30/2014	10/03/2014	3150		mg/kg wet	3330		94.5	80-120		
Matrix Spike	E037082-01	09/30/2014	10/03/2014	141000	4930 t	mg/kg dry	3280	146000	NR	75-125		
Batch B410284												
Silicon												
Blank		09/30/2014	10/06/2014	<50.0	50.0	mg/kg wet						
Duplicate	E037082-01	09/30/2014		274		mg/kg dry		294			6.84	200
LCS		09/30/2014		788	50.0	mg/kg wet	1000		78.8	0-200		
Matrix Spike	E037082-01	09/30/2014	10/06/2014	435	42.4	mg/kg dry	1050	294	13.4	0-200		
Batch B4J0017												
Mercury												
Blank		10/02/2014	10/02/2014	<0.0500	0.0500	mg/kg wet						
Duplicate	E037082-01	10/02/2014	10/02/2014	0.396		mg/kg dry		0.365			8.11	20
LCS	B03700E 02	10/02/2014	10/02/2014	0.209		mg/kg wet	0.200		104	80-120		
Matrix Spike	E037082-01	10/02/2014	10/02/2014	0,596	0.110	mg/kg dry	0.219	0.365	105	70-130		
Batch B4J0020												
• • • • • • • • • • • • • • • • • • • •												
Phosphorus, Oi		10/02/0014	10/02/2014	<0.050	0.050	mq/L		ND				20
Duplicate	E037082-03	10/02/2014	10/02/2014	0.414	0.050	mg/L mg/L	0.400	IV.	104	90-110		7. 0
LCS	E037082-03	10/02/2014	10/02/2014	0.395	0.050	mg/L	0.400	ND	98.6	90-110		
Matrix Spike	E03/062-03	10/05/2014	10/02/2014	0.555	0.000	2.97 H	30					

^{* -} Indicates Recovery/RPD failed Criteria.

NC - Indicates Duplicate Result or Sample Duplicate Result < 4 * Method reporting limit



Chain of Custody Form for Subcontracted Analyses

Page 1 of 1

Constitue	ts Analyzed in FG	V	osum Samples		X		004	1
onstituent	Total Composition by Method 3051a	Total Composition by Method 7473	SPLP, Method SW-846 1312		LP, Meth V-846 13		Deionized Water Leach Test	
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Case Narrative Summary

Client Name: Raven Power Holdings, LLC - HA Wagner

Project Name: FGD Gypsum-Agriculture

Work Order Number(s): 14091912

Any holding time exceedances, deviations from the method specifications, regulatory requirements or variations to the procedures outlined in the PSS Quality Assurance Manual are outlined below.

The analyses of chlorine, pH, dissolved oxygen, temperature and sulfite for drinking water and non-potable samples tested for compliance have a maximum holding time of 15 minutes. As such, all laboratory analyses for these analytes exceed holding times.

Sample Receipt:

All sample receipt conditions were acceptable.

Analyses associated with analyst code 4005 were performed by Enviro-Chem Laboratories, Inc. - PA 68-04873

NELAP accreditation was held for all analyses performed unless noted below. See www.phaseonline.com for complete PSS scope of accreditation.

SW-846 7471, SW7470



Analytical Data Package Information Summary

Work Order(s): 14091912
Report Prepared For: Raven Power Holdings, LLC - HA Wagner, B: Project Name: FGD Gypsum-Agriculture

Project Manager: Ann Couwenhoven

Method	Client Sample Id	Analysis Type	Analysis Type Lab Sample Id	Analyst	Mtx	Prep Batch	Mtx Prep Batch Analytical Batch	Sampled	Prepared	Analyzed
EPA 300.0	FGD Gypsum (Raven) Initial	Initial	14091912-004	1053	≽	52258	117051	09/19/2014	09/26/2014 09:28	09/26/2014 14:00
	52258-1-BKS	BKS	52258-1-BKS	1053	×	52258	117051	*****	09/26/2014 09:28	09/26/2014 12:10
	52258-1-BLK	BLK	52258-1-BLK	1053	≱	52258	117051		09/26/2014 09:28	09/26/2014 11:43
	52258-1-BSD	BSD	52258-1-BSD	1053	≱	52258	117051		09/26/2014 09:28	09/26/2014 12:38
	RW-3 (Dowd) S	MS	14092601-001 S	1053	×	52258	117051	09/24/2014	09/26/2014 09:28	09/26/2014 13:33
	FGD Gypsum (Raven)	Reanalysis	14091912-004	1053	∌	52258	117051	09/19/2014	09/26/2014 09:28	09/26/2014 14:28
SW-846 6020 A	FGD Gypsum (Raven)	Initial	14091912-002	4005	≽	117272	117272	09/19/2014	10/01/2014 12:40	10/01/2014 12:40
SW-846 6020 A	FGD Gypsum (Raven)	Initial	14091912-003	1034	≱	52218	116960	09/19/2014	09/24/2014 08:52	09/24/2014 16:24
	52218-1-BKS	BKS	52218-1-BKS	1034	A	52218	116960		09/24/2014 08:52	09/24/2014 15:49
	52218-1-BLK	BLK	52218-1-BLK	1034	M	52218	116960		09/24/2014 08:52	09/24/2014 15:43
	B/B 9/18/14 S	MS	14091811-001 S	1034	≱	52218	116960	09/18/2014	09/24/2014 08:52	09/24/2014 16:00
	B/B 9/18/14 SD	MSD	14091811-001 SD	1034	≽	52218	116960	09/18/2014	09/24/2014 08:52	09/24/2014 16:06
SW-846 7471	FGD Gypsum (Raven)	Initial	14091912-001	4005	S	117272	117272	09/19/2014	10/02/2014 12:11	10/02/2014 12:11
SW6010C	FGD Gypsum (Raven)	Initial	14091912-001	4005	o	117272	117272	09/19/2014	10/02/2014 10:20	10/02/2014 10:20
SW7470	FGD Gypsum (Raven)	Initial	14091912-002	4005	A	117272	117272	09/19/2014	09/29/2014 15:32	09/29/2014 15:32

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Final 1.000

PHASE SEPARATION SCIENCE, INC.

QC Summary 14091912

Raven Power Holdings, LLC - HA Wagner FGD Gypsum-Agriculture

Analytical Method Seq Number: MB Sample Id:	d; EPA 300.0 117051 52258-1-BLK			Matrix:	Water 52258-1-	BKS			ep Metho Date Pro Sample	ep: 09/	00.0P 26/14 258-1 -B SD	
Parameter	MB Result	Spike Amount	LCS Result	LCS %Rec	LCSD Result	LCSD %Rec	Limits	%RPD	RPD Limit	Units	Analysis Date	Flag
Bromide	<5.000	50.00	48.39	97	47. 9 4	96	80-120	1	20	mg/L	09/26/14 12:10)
Chloride	< 5.000	50.00	48.45	97	48.01	96	90-110	1	20	mg/L	09/26/14 12:10)
Fluorido	<0.4000	E 000	4 050	07	4.700	0.5	00 440	^	20		00/00/44 40:40	,

Fluoride	<0.1000	5.000	4.856	97	4.769	95	90-110	2	20	mg/L	09/26/14 12:10
Nitrate (as N)	<0.1000	5.000	4.875	98	4.836	97	90-110	1	20	mg/L	09/26/14 12:10
Nitrite (as N)	<0.1000	5.000	4.798	96	4.750	95	90-110	1	20	mg/L	09/26/14 12:10
Sulfate	<5.000	50.00	49.48	99	48.80	98	90-110	1	20	mg/L	09/26/14 12:10

 Analytical Method: SW-846 6020 A
 Prep Method: SW3010A

 Seq Number:
 116960
 Matrix: Water
 Date Prep: 09/24/14

 MB Sample Id:
 52218-1-BLK
 LCS Sample Id: 52218-1-BKS

Parameter	MB Result	Spike Amount	LÇS Result	LCS %Rec	Limits	Units	Analysis Flag Date
Arsenic	<0.05000	0.4000	0.4144	104	80-120	mg/L	09/24/14 15:49
Barium	<1.000	2.000	2.261	113	80-120	mg/L	09/24/14 15:49
Cadmium	<0.05000	0.4000	0.3989	100	80-120	mg/L	09/24/14 15:49
Chromium	<0.05000	0.4000	0.3991	100	80-120	mg/L	09/24/14 15:49
Lead	<0.05000	0.4000	0.4179	104	80-120	mg/L	09/24/14 15:49
Mercury	<0.002000	0.01000	0.01000	100	80-120	mg/L	09/24/14 15:49
Selenium	< 0.05000	0.4000	0.4019	100	80-120	mg/L	09/24/14 15:49
Silver	<0.05000	0.4000	0.4103	103	80-120	mg/L	09/24/14 15:49

F = RPD exceeded the laboratory control limits

X = Recovery of MS, MSD or both outside of QC Criteria

H= Recovery of BS,BSD or both exceeded the laboratory control limits

L = Recovery of BS,BSD or both below the laboratory control limits

A STANCE OF THE PROPERTY OF TH

SAMPLE CHAIN OF CUSTODY/AGREEMENT FORM

PHASE SEPARATION SCIENCE, INC.

www.phaseonline.com email: info@phaseonline.com

Matrix Codes:
SW=Surface Wtr DW=Drinking Wrt GW=Ground Wnr WW=Waste Wtr O=01 S=Soil WL=Waste Liquid WS=Waste Soild W= Wipe Click to enter Remarks Analysis/ Required Leed A REMARKS 🗸 Method Ice Present MS Temp: ö Custody Seel: 17 Shipping Carrier: PAGE of Coolers: 2.0ay Special Instructions: Emergency Data Deliverables Required:] 3-Day ロシロ S-Day X Click to enter Analysis PSS Work Order #: XAMPLE TYPE G= GRAB COMP Φ MATRIX (See Codes) OFFICE LOC. 1005 Brandon Shores Received By: á Received By: Received By: PROJECT MGR: Ann Couwenhoven PHONE NO.: 443.545.9379 3.5 PROJECT NO.: TIME P.O. NO.: CERT NO.: 1/2/6 16:32 DATE Ē Hime PROJECT NAME: FGD Gypsum -Agriculture EMAIL: acouwenhoven@raven-power.comFAX NO.: FED ETPSUM (LANGU 35 Oate O Date Date SAMPLE IDENTIFICATION SITE LOCATION: Brandon Shores SAMPLERS: 5 - 4 oz Bottles CLIENT: Raven Power Relinquished By: (3) Relinquished By: (4) Relinquished By: (2) Relinguisted Apply LAB NO.

The client (Client Name), by signing, or having client's agent sign, this "Sample Chain of Custody/Agreement Form", agrees to pay for the above requested services per the latest version of the Service Brochure or PSS-provided quotation including any and all attorney's or other agraement fees if collection becomes makenseads. 6630 Baltimore National Pike • Route 40 West • Baltimore, Maryland 21228 • (410) 747-8770 • (800) 932-9047 • Fax (410) 788-8723



Phase Separation Science, Inc

Sample Receipt Checklist

Work Order #	14091912		Received By	Lynn Jackson
Client Name	Raven Power Holdings, LLC - HA Wa		Date Received	09/19/2014 12:32:00 PM
Project Name	FGD Gypsum-Agriculture		Delivered By	Client
Disposal Date	10/24/2014		Tracking No	Not Applicable
•			Logged In By	Rachel Davis
Shipping Contai No. of Coolers	ner(s) 1		cogged in Sy	Tradici Davis
			Ice	Absent
Custody Seal(s		N/A	Temp (deg 0	•
Seal(s) Signed	/ Dated?	N/A	i emp Blank	Present No
Documentation			Sampler Nar	me <u>No</u> t Provided
	th sample labels?	Yes		N/A
Chain of Custo	dy	Yes		
Sample Contain	er		Custody Sea	al(s) Intact? Not Applicable
Appropriate for	Specified Analysis?	Yes	-	
Intact?		Yes	Seal(s) Sign	ed / Dated Not Applicable
Labeled and La	bels Legible?	Yes		
	mples Received 4		Total No. of	Containers Received 8
Preservation Metals			(nU-2)	N/A
Cyanides			(pH<2) (pH>12)	N/A
Sulfide			(pH>9)	N/A
TOC, COD, Pho	enols		(pH<2)	N/A
TOX, TKN, NH:			(pH<2)	N/A
VOC, BTEX (V	OA Vials Rovd Preserved)		(pH<2)	N/A
Do VOA vials h	ave zero headspace?			N/A
624 VOC (Revo	l at least one unpreserved V	OA vial)		N/A
Comments: (Ar	ny "No" response must l	be detaile	ed in the comme	ents section below.)
documentation of should be analyze preservation shali hand delivered on	any client notification as well a d as soon as possible, preferab be considered acceptable where	s client instr ly in the field n received a lay not meet	ructions. Samples for d at the time of samp t a temperature abo these criteria but sha	eagent ID number) below as well as or pH, chlorine and dissolved oxygen oling. Samples which require thermal we freezing to 6°C. Samples that are all be considered acceptable if there is
Samples Inspected/	Checklist Completed By:	lel Dam Rachel D	avis [Date: 09/22/2014
PI	M Review and Approval:へと	Lynn Jack	sson [Date: 09/22/2014



LABORATORY REPORT

US Gypsum Corp. 5500 Quarantine Rd Baltimore, MD 21226 ATTENTION: Eben Via

Telephone:

847-970-5150

Report Date:

May 1, 2015

Samples Received: RJ Lee Group Job No.:

April 14, 2015 PA140420150017

Client Project No.:

Baltimore, MD

Purchase Order No.:

920621

ANALYSIS: Total and Respirable Crystalline Silica

METHODS: X-Ray Diffraction (XRD) and Computer-Controlled Scanning Electron Microscopy

(CCSEM)

A portion of the sample was digested with HCl. The resulting residue was mixed with calcium fluoride (CaF2) as an internal standard, ground further, and backloaded into a standard XRD holder. The sample was scanned using standard run parameters on a PANalytical X'Pert Pro diffractometer equipped with copper radiation. The weight percentage of silica was calculated through the use of the internal standard and calibration coefficients derived from standards NBS -1878a quartz, NBS - 1879a cristobalite, and NIOSH/IITRI TY 27 tridymite mixed with CaF2. A portion of the unground material was examined by CCSEM to determine particle sizing. The percentage respirable quartz is determined by multiplying the appropriate size fraction by the percentage quartz determined by XRD.

5 m				
4, 44, 434		5 6 40	1 + 1,264	174.1
81067 Brandon Shores synthetic gypsum	-002	< 0.1	0.01	< 0.01

*no cristobalite or tridymite detected

Authorized Signature Wester J adamson Date 05/01/15 Heather L. Adamson

Scientist, X-ray Diffraction Group

This laboratory operates in accord with ISO 17025:2005 guidelines, and holds a limited scope of accreditations under different accrediting agencies; refer to http://www.rilg.com/about-us/accreditations/ for more information and current status.



LABORATORY REPORT-Does Not Meet USG Targets

US Gypsum Corp. 700 North Highway 45 Libertyville, 1L 60048

ATTENTION: Telephone:

Fred Boehnert 847-970-5089 Report Date:

November 17, 2015

Samples Received: RJ Lee Group Job No.:

November 2, 2015 CUH1038844

Client Project No.:

N/A

Purchase Order No.:

922023

ANALYSIS: Total and Respirable Crystalline Silica

METHODS: X-Ray Diffraction (XRD) and Computer-Controlled Scanning Electron Microscopy (CCSEM)

A portion of the sample was digested with HCl. The resulting residue was mixed with calcium fluoride (CaF₂) as an internal standard, ground further, and backloaded into a standard XRD holder. The sample was scanned using standard run parameters on a PANalytical X'Pert Pro diffractometer equipped with copper radiation. The weight percentage of silica was calculated through the use of the internal standard and calibration coefficients derived from standards NBS - 1878a quartz, NBS - 1879a cristobalite, and NIOSH/IITRI TY 27 tridymite mixed with CaF₂. A portion of the unground material was examined by CCSEM to determine particle sizing. The percentage respirable quartz is determined by multiplying the appropriate size fraction by the percentage quartz determined by XRD.

Sample Identification		Total Crystalline	Respirable Silica in Bulk		
		Silica*	<10µm	<5µm	
Client	RJ Lee Group	(weight %)	(weight %)	(weight %)	
RM 81067 Oct. 28, 2015	10347794	1.7	0.72	0.22	

^{*}no cristobalite or tridymite detected

Authorized Signature

Heather L. Adamson

Date <u>11/1//201</u>

Scientist, X-ray Diffraction Group

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Date: October 30, 2015

Log #: 2015-382

TO: Fred Boehnert

FROM: Denise Nutt

SUBJECT:

Raven FGD Gypsum October 2015

USG 🔰

Corporate Innovation Center

Distribution:

COMPANY CONFIDENTIAL

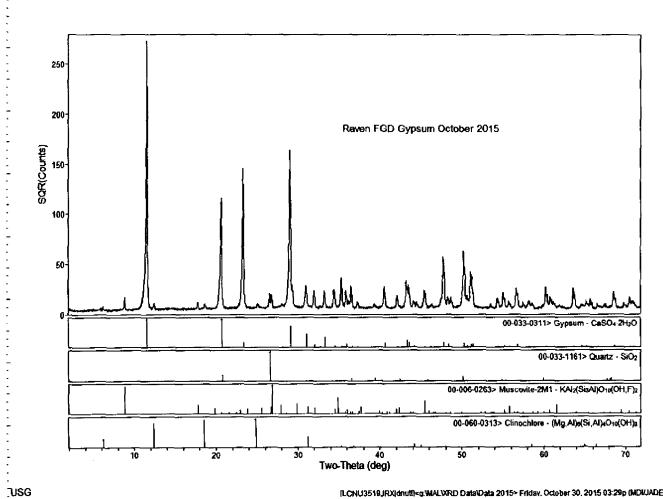
File D. Song

A sample of Raven FGD Gypsum October 2015 was brought to the laboratory for analysis. The sample was fused for XRF oxide analysis using 0.75g sample (LOI free 1000° C) and 9.0g sodium tetraborate flux. Thermal analysis was used for LOI.

XRD was run and the sample is mostly Gypsum with a trace amount of Quartz, Mica and Chlorite.

	Raven FGD Gypsum October 2015		Raven FGD Gypsum October 2015
Oxides	₩t%	Reconstruction	₩t%
CaO	32.35	Gypsum	94.82
SO₃	44.53	Calcite	1.32
MgO	0.17	Celestine	0.03
SrO	0.02		
Al ₂ O ₃	0.23		
Fe ₂ O ₃	0.15		
SiO ₂	1.68		
P ₂ O ₅	0.05		
K₂O	0.06		
LOI (45-1000° C)	20.76		
Total	100.00		





[LCNU3519JRX|dnutt]<q:\MALXRD Data\Data 2015> Friday, October 30, 2015 03:29p (MDI/JADE9)